High-Precision Advanced Tuning Fork Balance

A L E Series

Operation Manual

IMPORTANT

- To ensure safe and proper use of the balance, please read this manual carefully.

- After reading this manual, store it in a safe place near the balance, so you can review it as needed.

SHINKO DENSHI CO., LTD.

Preface

Thank you very much for having purchased our Tuning-Fork high precision electronic balance ALE series.
This document describes how to operate the product.

Instructions

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- Documents of which pages are missing or irregularly bound will be exchanged. Please inform the store where you purchased the product.
- Trouble related to the product or system will be dealt with in accordance with the individual maintenance contract. Please note, however, that we will not take responsibility for consequential trouble such as discontinuation of operation caused by the product trouble.
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Important Notice

How to use this document

■Symbols used in this document

Understand the meaning of the following symbols and observe the instructions of this document.

Symbols	Meaning
⚠ **DANGER**	Used for the situation that invites an imminent risk of death or severe injury unless avoided.
⚠ **WARNING**	Used for the situation that invites a risk of death or serious injury unless avoided.
⚠ **CAUTION**	Used for the situation that damages device/equipment, or destructs, deletes or overtypes data unless avoided.
Note	Used for the situation in which special care should be taken or specific information is emphasized
Reference	Used for reference information on operation
🚫	Used for "Prohibition" items
❗	Used for "Mandatory" items requiring positive action
⚡	Used for prohibition items to avoid "Electrical shock".
Legal Metrology	This symbol indicates the operation of the type approved balance for legal metrology.

This product/ The product/The balance	Refers to the product.
[On/Off] key	The name of an operation key located in front of the main unit is represented in square brackets "[ ]".
<message>	A message on the display is represented in angle brackets "< >".
<<F1>>	"Free key" or "Shortcut" is represented in double angle brackets "<< >>".
Push the key	Signifies pushing lightly an operation key once.
Push the key long	Signifies keeping pushing an operation key until the designated indication appears.

■About how to read this document

This document consists of the following contents:

1	Prior to use	Describes about operating precautions, names and functions of each section, etc. Please be sure to read this section when using this product for the first time.
2	Basic usage	Describes about basic usage related to weighing such as how to turn on and off the power in addition to the setting procedures to set various functions.
3	Functions related to the operation	Describes about setting items to change the operation of the scale.
4	Function srelated to the performance	Describes about setting items related to the indication stability and the response speed of the scale.
5	User information setting	Describes about setting items related to the upper and lower limits and preset tare weight.
6	External input/output functions	Describes about setting items related to the specifications and conditions in regard to the external communication.
7	Functions related ti the lock	Describes about setting items related to change prohibitions and invalid keystrokes on each menu item.
8	Controlling and adjustment functions	Describes about setting items related to the product administrator.
9	Troubleshooting	Describes about methods of troubleshooting this product such as how to respond to errors and when you are in need of help.
10	How to maintain	Describes how to maintain this product.
Appendix		Provides necessary data such as the specifications of this product.

Contents

1 Prior to use

1-1 Operating precautions

⚠ **DANGER**

	■ **Do not wet the AC adapter.**
⚡	That may cause an electric shock, short-circuiting or failure.
	■ **Do not handle the balance with wet hands.**
	That may cause short-circuiting or failure.
	■ **Do not use the balance in a wet location.**
	That may cause an electric shock, short-circuiting or failure.
	■ **Do not connect to the AC adapter cord or communication cable with its connector or jack being wet.**
	That may cause an electric shock, short-circuiting or failure.
🚫	■ **Do not use the balance in a dusty location.**
	That may cause dust explosion or fire.
	That may cause short-circuit or malfunction of the balance.
	■ **Do not use the balance in explosive atmosphere.**
	That may cause explosion or fire.
	Please order our explosive-proof balances to weigh in such a hazardous area.
	■ **Never disassemble or modify the batteries. Make sure you insert batteries with the positive and negative poles correctly inserted, and be careful of short circuits.**
	Such mishandling could damage the batteries, or cause the balance to fail.
❗	■ **Obey the MSDS.**
	Measuring dangerous materials such as flammable liquid could cause an explosion or fire.

⚠ **WARNING**

	■ **Do not disassemble or modify the product.**
🚫	Doing so could result in injury, electric shock, fire and other accidents or failures. For inspection and adjustment, contact the retailer from whom the product was purchased.
	■ **Do not move the product with a sample to be weighed set on the balance.**
	That may cause the sample to fall from the weighing pan, leading to a bodily injury or destruction of the sample.
	■ **Do not route the AC cord across passages.**
	The cord could be tripped on by a passerby and the balance could fall down and break or injure someone.
	■ **Do not use the product on an unstable table or a place that is subject to vibration.**
	That may cause the sample to fall from the weighing pan, leading to a bodily injury or destruction of the sample. Besides inaccurate weighing may result.
	■ **Do not place an unstable sample on the weighing pan.**
	The sample may fall down, giving rise to a danger. Put an unstable sample in a container (tare) before weighing it.
	■ **Only use the specified power supply.**
	Using any power supply other than that specified could cause overheating, fire or failure.
	■ **Do not bring the scale by holding the windshield.**
	The main body could drop and break down or injury someone. Make sure to hold the main body to bring the scale.

WARNING

🚫	■ **Do not use the product in an abnormal condition.** If it should happen that an abnormal event such as smoking or unusual odor occurs, ask the store where you purchased the product or our sales department for repair. Keeping using the product may result in an electric shock or fire. In addition, do not ever try to repair it for yourself, or very dangerous situation is likely to occur.
❗	■ **Only use the dedicated AC adapter.** Use of other types of power or adapters may result in heat generation or malfunction of the balance.
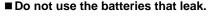
CAUTION

🚫	■ **Do not mix old and new batteries, or batteries of different types or manufacturers.**
	■ **Do not use the batteries that leak.**
	■ **Do not apply excessive force to or impact the balance.** Doing so could damage or result in failure of the balance. Carefully place samples on the balance.
	■ **Do not use volatile solvents.** The main unit could deform. Wipe the main unit using dry cloth or a cloth moistened with a small amount of neutral detergent.
❗	■ **Dispose of batteries in accordance with local regulations.**
	■ **If the balance is not going to be used for a long time, store it with the batteries removed.**
	■ **Observe the precautions printed on the batteries used.**

Note

🚫	■ **Do not install the balance in a place where it is directly exposed to airflow from air-conditioning or heating equipment.** Due to changes in the ambient temperature, the balance could fail to accurately weigh samples.
	■ **Do not install the balance in a place exposed to direct sunlight.** The internal temperature of the balance could rise and the balance could fail to accurately weigh samples.
	■ **Do not install the balance where the floor is soft.** When a sample is placed on the balance, the balance could slant and fail to accurately weigh samples.
	■ **Do not install the balance in a place where the ambient temperature or humidity change significantly.** The balance could fail to accurately weigh samples.
❗	■ **Adjust (calibrate) the balance when it is installed or relocated.** Failure to do so might result in measurement errors. To ensure accurate measurements be sure to adjust (calibrate) the balance.
	■ **Check for an error periodically.** Use environment and chronological change cause an error in measured value, leading to an inaccurate measurement.
	■ **Unplug the AC adapter from the receptacle when the balance is not going to be used for a long period of time.** Unplug the balance from the receptacle to save energy and prevent degradation.
	■ **Always adjust the level of the balance before use.** A tilted balance generates errors which might cause inaccurate weighting.
🗑	■ **For proper disposal** This product including accessories may not be disposed of in domestic waste in conformance with the specific requirements in your country, such as the Eutopian Directive 2012/19/EU on waste electrical and electronic equipment(WEEE). When you dispose of this product, please contact your local authorities or dealer and ask for the correct method of disposal.
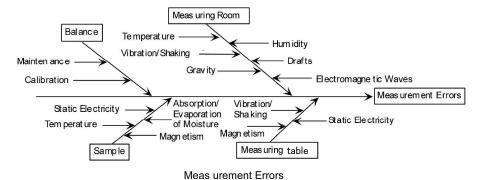
1-2   For more accurate measurement

To make more accurate measurement, it is necessary to lessen error-causing factors in measurement to the extent possible. Error-causing factors include not only an instrument error and performance of the scale itself but also the nature and condition of a specimen, measuring environment (vibration, temperature, humidity, etc.) and the like. These factors will directly affect measurement result in the case of a balance with high resolution capability.

Meas urement Errors

1-2-1   Precautions related to measuring environment

Temperature/ humidity/ atmospheric pressure	→	Try to keep the room temperature constant to the extent possible in order to avoid condensation and indication drift due to change in temperature.
	→	Low humidity is likely to cause generation of static electricity, resulting in inaccurate measurement.
Vibration/shaking	→	It is preferable to locate a measuring room on the first floor or the basement. The higher the room is, the larger the vibration and shaking become. Therefore, a highly located room is not suitable for measurement. Rooms near the railway or road side should also be avoided.
Air draft	→	Places directly exposed to air current from an air-conditioner or to direct sun generate abrupt temperature change and resultantly cause unstable weight indication, and therefore, should be avoided.
Gravity	→	The latitude and altitude of a measuring location differentiate the gravity that affects a specimen, giving a different weight indication to the same specimen.
Electromagnetic wave	→	At a location where a strong electromagnetic wave generating object is in the proximity of a scale, the scale is affected by the electromagnetic wave, making the scale unable to indicate accurate weight, and therefore, such a location should be avoided.

1-2-2   Precautions related to measuring table

Vibration/shaking	→	Vibrations during measurement distabilizes the indication of measurement value, leading to inability to make accurate measurement. And so use of a measurement table that is robust and hardly affected by vibration is required (a vibration-proof structured table or concrete or stone-made table is suitable). In addition, placing a sheet of soft cloth or paper under the scale causes shaking or makes keeping horizontal attitude difficult, and therefore should be avoided.
	→	The measurement table should be installed in a position free from vibration to the extent possible. A corner rather than the center of a room is less affected by vibration and therefore more suitable for installation of the scale.
Magnetism/Static electricity	→	Use of the scale on the table that is subject to magnetism or static electricity should be avoided.

1-2-3   Precautions related to a specimen

Static electricity	→ In general, synthetic resin- and glass-made specimens are high in electric insulation, and so easily charged electrically. Weighing an electrically charged specimen makes the indication value unstable, reducing the reproducibility of the test result. Therefore, neutralize an electrically charged specimen before measurement.
Magnetism	→ Specimens affected by magnetism show different weight in a different position of the weighing pan, reducing the reproducibility. When weighing a magnetized specimen, either eliminate the magnetism from the specimen or place a setting plate on the weighing pan to distance the specimen from the weighing mechanism of the scale so that the mechanism may not be affected by the magnetism.
Moisture absorption/ Evaporation	→ Measuring a moist or evaporating (vaporizing) specimen increases or decreases the indication value of the scale continuously. When this is the case, put the specimen in a container equipped with a small mouth and closely seal the mouth before measurement.
Specimen temperature	→ Difference in temperature between the specimen and the windshield interior generates convection flow within the windshield, causing a measurement error. When the specimen temperature is excessively high or low, allow the specimen temperature to stabilize at the room temperature before measurement. Also, to prevent the convection flow from arising within the windshield, make the windshield interior temperature equal to the room temperature before measurement. → Measurer's body temperature also affects measurement result. Handle a specimen with tweezers instead of directly holding it with fingers and refrain from putting your hands directly in the windshield during measuring operation.

1-2-4   Precautions related to the main unit of a scale
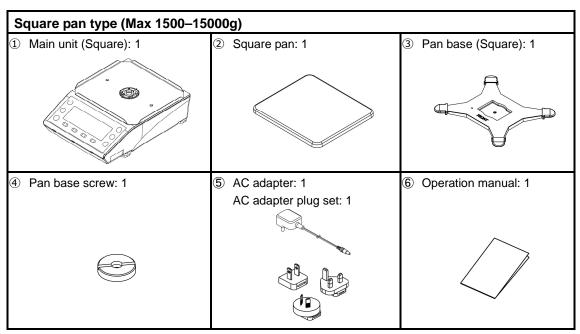
Operating precautions	→ A dust cover, if equipped, for the scale may possibly make the weight indication unstable due to static electricity charged on the cover at a low humidity. When this is the case, wipe the cover with wet cloth or use antistatic agent or use the scale with the cover removed. → For more stable measurement, it is recommended to energize the scale for longer than 30 minutes and load the scale a few times with a weight equivalent to the weighing capacity before measurement.
Adjustment	→ Calibrate the scale periodically with an external adjustment weight or internal adjustment weight. For the sake of precise calibration, use an external adjustment weight weighing nearly equal to the weighing capacity of the scale. → Energize the scale for longer than 30 minutes and load the scale a few times with a weight equivalent to the weighing capacity before measurement → Adjustment is also needed in the following cases: When using the scale for the first time, When using the scale after a long period of non-use, When changing a place of installation, and When there was a large change in temperature, humidity or atmospheric pressure.
Maintenance	→ Attachment of dirt such as powder or liquid to the weighing pan or pan base will cause measurement error or unstable weight indication. For that reason, frequent cleaning of the scale is required. In cleaning the scale, take care for the dust or liquid not to enter into the scale (mechanism).

1-3   Check for the articles contained in the box

The package box contains the following;
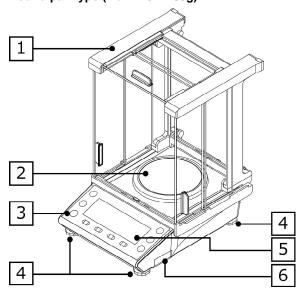
If anything missing or broken should be found, please inform the store where you purchased the product.
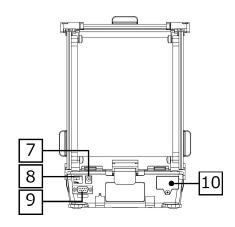
Round pan type (Max 220–1200g)		
① Main unit (Round): 1	② Round pan: 1	③ Pan base (Round): 1
④ Windshield (Assembly type): 1 (Refer to "Windshield assembly instructions")	⑤ AC adapter: 1 AC adapter plug set: 1	⑥ Operation manual: 1 Windshield assembly instructions: 1

Square pan type (Max 1500–15000g)		
① Main unit (Square): 1	② Square pan: 1	③ Pan base (Square): 1
④ Pan base screw: 1	⑤ AC adapter: 1 AC adapter plug set: 1	⑥ Operation manual: 1
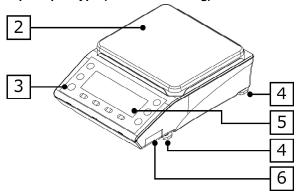
1-4   Name and function of each section
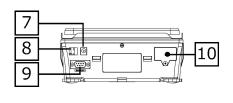
Round pan type (Max 220–1200g)

Square pan type (Max 1500–15000g)
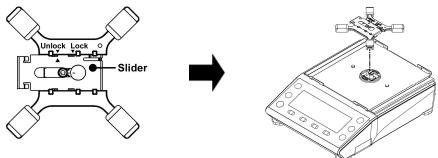
1	Windshield	2	Weighing pan
3	Level	4	Adjuster
5	Display	6	Battery case
7	AC adapter jack	8	USB connector (Type B)
9	RS-232C connector (D-sub 9 pin male)	10	Option slot

1-5 Assembling and installation of the product
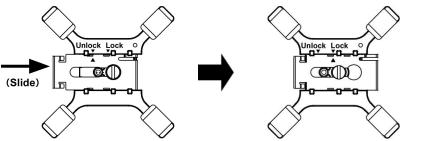
1-5-1 Assembling the balance (Round pan type Max 220–1200g)

1
(1) "Slider" to check that in the "Unlock" side.

(2) Attach to the balance.
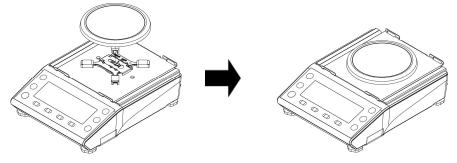
2 **Move the "Slider" to "Lock" side.**

3 **Mount the weighing pan.**
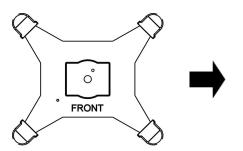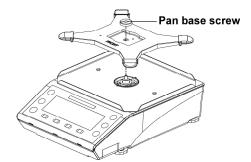
4 **Assemble the windshield.**
Refer to "Windshield assembly instructions" to assemble the windshield.

1-5-2   Assembling the balance (Square pan type Max 1500–15000g)

1   **(1) Direct "FRONT" to the display side.**
  (2) Attach to the balance.
  (3) Turn the "Pan base screw" to fix.

Pan base screw

FRONT
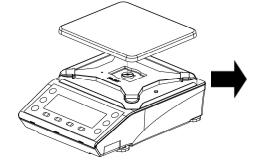
2   **Tighten the "Pan base screw" firmly.**

3   **Mount the weighing pan.**

1-5-3   Level
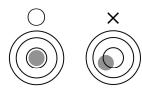
1 **Release the transportation lock of the adjuster.**

At the time of shipment, the adjusters provided at the four corners of the bottom are locked. Turn them in the direction shown in the figure on the left to loosen them.
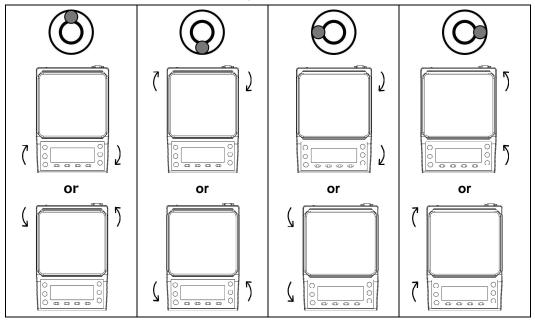
2 **Level the scale.**

Turn the adjusters so that the bubble enters in the center circle
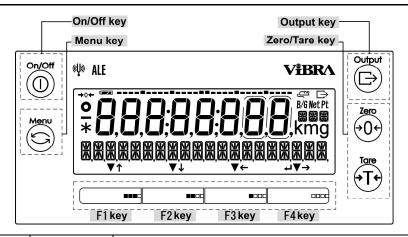
(1) While watching the level, turn the adjusters provided on the bottom to level the main unit.

(2) Bring the bubble enters in the center circle as shown in the figure on the left.

(3) When having leveled the main unit, slightly push the four corners of the scale to make sure that there is no rattle.

Turn the adjusters as shown below depending on the position of the bubble in the level.

1-6   Description of the operation keys
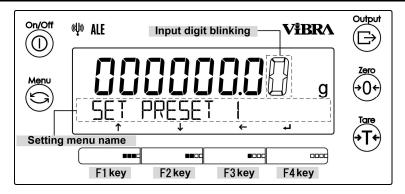
1-6-1   Basic

No	Key	Name of key	Performance
1	On/Off ⊙	[On/Off]	Turns on and off the power for the balance. On: Push the key, Off: Push the key long
2	Menu ↻	[Menu]	Used for calling/exiting the setting menu. Used for canceling the setting value selection and going back to the measurering mode.
3	Output ⤷	[Output]	Use for data outputting. Use for data importing in the Statistics/Formulation mode.
4	Tare →T←	[Tare]	Use for tare subtraction.
5	Zero →0←	[Zero]	Use for zero-point adjustment.
6	▅▅▅▫	[F1] ([F] key)	< ▼ > : Use for selecting the mode, function and item. < ↑ > : Use for moving up to the menu/item selections, or use for incrementing the numeric values.
7	▅▅▫▫	[F2] ([F] key)	< ▼ > : Use for selecting the mode, function and item. < ↓ > : Use for moving down to the menu/item selections, or use for decrementing the numeric value.
8	▅▫▫▫	[F3] ([F] key)	< ▼ > : Use for selecting the mode, function and item. < ← > : Use for moving to the upper menu layer, or use for selecting the digit to change.
9	▫▫▫▫	[F4] ([F] key)	< ▼ > : Use for selecting the mode, function and item. < → > : Use for moving to the lower menu layer, or use for selecting the digit to change. < ↵ > : Use for entering/executing the selected menu/item/value, or use for returning to the setting menu/weighing mode.

Reference   The [F] keys on which   <↑>, <↓>, <→>, <←>, <↵> or <▼> are displayed above are valid.

1-6-2 Setting value and numeric value inputting
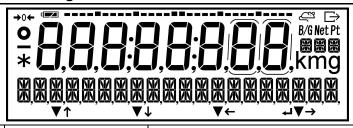
No	Key	Name of key	Performance
1	Menu	[Menu]	Cancel the input value and go back to the setting menu.
2	Tare →T←	[Tare]	Input a decimal point < . > in the "Multiplied by Coefficient mode".
3	Zero →0←	[Zero]	Use for changing polarity <+/->.
4	∎∎∎◻	[F1] ([F] key)	< ↑ > : Use for incrementing the numeric values. <0 → 1 → 2 →⋯→ 9 → 0>
5	∎∎◻◻	[F2] ([F] key)	< ↓ > : Use for decrementing the numeric values. <0 → 9 → 8 →⋯→ 1 → 0>
6	∎◻◻◻	[F3] ([F] key)	< ← > : Use for selecting the digit to change.
7	◻◻◻◻	[F4] ([F] key)	< ↵ > : Use for entering the value.

Reference	The [F] keys on which < ↑ >, < ↓ >, < → >, < ← >, < ↵ > or < ▼ > are displayed above are available.

1-7   How to interpret the display
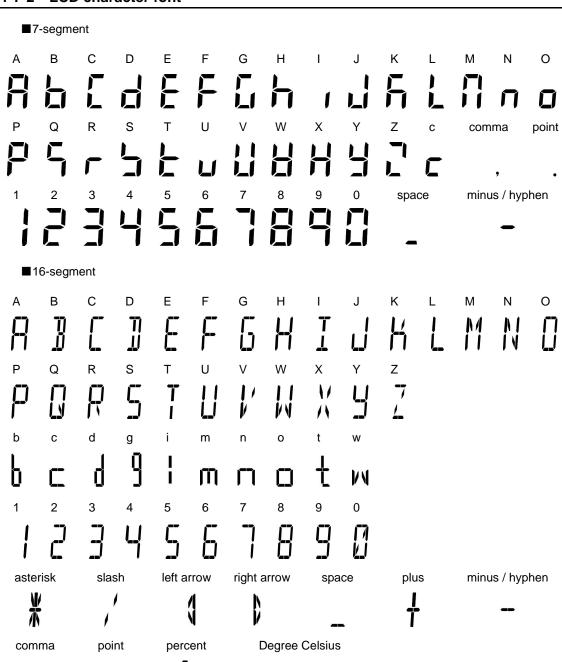
1-7-1   Description of segment.

No	Mark	Name	Description
1	🐁	Animal weighing mode	Displayed when the animal weighing mode.
2	▬	Minus	Indicates the negative weight value and numeric.
3	**O**	Stable mark	- When displayed: The balance is in the stable condition. - When not displayed: The balance is not in the stable condition.
4	→0←	Zero point	Indicates the zero point.
5	8,	7 segment	- Indicates the weight value - Indicates the simplified character.
6	▭▬◢	Battery mark	Display when the balance is powered by batteries.
7	➡	Output	Displayed when data are being output to external devices.
8	B/G	Gross weight	Indicates gross weight.
9	Net	Net weight	- Indicates that the tare weight is being subtracted. - Indicates the preset tare weight.
10	Pt	Preset tare weight	Indicates the preset tare weight.
11	g	Gram	Indicates the gram unit.
12	mg	Milligram	Indicates the milligram unit.
13	🮆🮆🮆	16 segment message 16 segment unit	- Displays various messages. - Indicates the various units.
14	↑ ↓ → ← ↵ ▼	Operation of the [F] key	Displayed when the [F1] – [F4] keys are effective.
15	⁞	Colon	Displayed when the date and time display.
16	✱	Asterisk	- Lights in the standby status. - Indicates addition available status when the adding function is used.
17	▬▬▬▬▬▬▬	Bar graph	- Indicates the present total amount relative to the weighing capacity defined as 100%. - Indicates the state of span adjustment / calibration with internal weight.
18	⌂	Auxiliary scale interval	Lights up only when the auxiliary scale interval is displayed.

Legal Metrology	Nos.1,12,18: Not indicated.

1-7-2   LCD character font

■7-segment

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O

P	Q	R	S	T	U	V	W	X	Y	Z	c	comma	point

1	2	3	4	5	6	7	8	9	0	space	minus / hyphen

■16-segment

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O

P	Q	R	S	T	U	V	W	X	Y	Z

b	c	d	g	i	m	n	o	t	w

1	2	3	4	5	6	7	8	9	0

asterisk	slash	left arrow	right arrow	space	plus	minus / hyphen

comma	point	percent	Degree Celsius
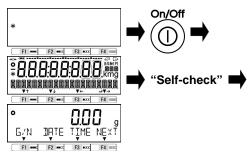
2   Basic usage

2-1   Turning on/off the power, and checking for the operation

1 **Turn on the power for the balance.**

On/Off

"Self-check"

Connect the included AC adapter to the balance.

When the AC adapter is plugged in, the balance enters the standby state and an asterisk <✲> appears.

Push [On/Off] key.
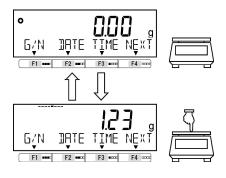
All displays on the main and sub LCDs light, followed by the self-check of the scale. During the self-check, the LCD displays automatically change.

Completion of the self-check is followed by the weight mode.
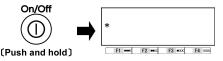
| ⚠ CAUTION | Do not push any key during the self-check. |

2 **Balance operation check.**

Press the weighing pan lightly to check if the indication changes.

3 **Turn off the power for the balance.**

On/Off

〔Push and hold〕

Push and hold [On/Off] key (About 2 seconds)

Reference	(1) Pushing and holding [On/Off] key obtains the standby status from any operation status.
	(2) When battery driven, the balance on/shutdown without standby status.
	(3) The balance starts up in the last measuring mode before it was switched off.

| Legal Metrology | (3) The balance always starts up in weighing mode. |

2-2   Zero-point adjustment

Adjusting the indication to zero is called "Zero-point adjustment".

1   **Check the weighing pan.**

Make sure that nothing is placed on the weighing pan.

2   **Execute "Zero-point adjustment".**

Push [Zero] key.

Displays become zero and the symbol "➜0◄" lights.

Reference	(1) Zero-point adjustment cannot not be performed when a sample whose weight is over the "Zero-point adjustment range" is placed on the weighing pan. In that case, make the "tare" referring to the "2-3 Weighing a sample placed on a container (tare)" (2) Stability waiting during the Zero-point adjustment can be set using the Setting menu <17 Stability waiting>.

Legal Metrology	(2) The setting of <17 WT STABLE> is not changeable and the balance always wait stability during the tare weight subtruction.

2-2-1   Zero-point adjustment range
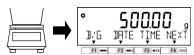
There is a Zero-point adjustment range (limit) in this product. When the weighing load (gross) exceeds the upper or lower limit, "Zero-point adjustment" cannot be executed.

Model	Lower limit (g)	Upper limit (g)
ALE223(R)	-3.300	3.300
ALE323(R)	-4.800	4.800
ALE623(R)	-9.300	9.300
ALE1203(R)	-18.000	18.000
ALE1502(R)	-22.50	22.50
ALE2202(R)	-33.00	33.00
ALE3202(R)	-48.00	48.00
ALE6202(R)	-93.00	93.00
ALE8201(R)	-123.00	123.0
ALE15001(R)	-225.0	225.0

2-3   Weighing a sample placed on a container (tare)

When weighing a sample to be weighed with the object placed on a container (tare), the weight of the container must be subtracted from the total weight to get the actual weight of the object to be weighed. This is called "tare subtraction" or "tare".
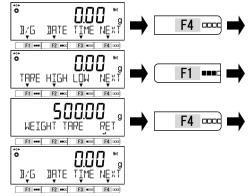
1 **Place a container on the weighing pan.**   The weight of the container is displayed.


```
    50000 g
B/G  DATE TIME NEXT
```

2 **Perform the tare.**   Push [Tare] key.

The indication changes to zero and the
< **Net** > symbol lights.


```
▷▷▷▷ TARE ◁◁◁◁
```

```
    0.00 Net g
B/G  DATE TIME NEXT
```

3 **Check the tare weight.**   The tare weight can be checked by operating
"Free keys" if the <TARE> is assigned to the
Free key.

Refer to "8 Controlling and adjustment
functions" for setting the Free keys.

Push [F4] key to switch the menu bar
and push [F1-F3] key on which <TARE>
is displayed above.

The tare weight is displayed on the display,
then push [F4] < ↵ > key to return to the
measuring mode.

```
    0.00 Net g
B/G  DATE TIME NEXT
```
→ F4 →
```
    0.00 Net g
TARE HIGH LOW  NEXT
```
→ F1 →
```
    50000 g
WEIGHT TARE  RET
```
→ F4 →
```
    0.00 Net g
B/G  DATE TIME NEXT
```

4 **Put the sample on the tare.**   The net weight of the sample is displayed.


```
   300000 Net g
B/G  DATE TIME NEXT
```

5 **Clear the tare weight data.**   Remove the sample and tare on the
weighing pan, then push [Zero] key.

Therefore, the indication becomes zero and
<**Net**> indication disappears.

  Zero

```
▷▷▷▷ ZERO ◁◁◁◁
```
→
```
    0.00 g
B/G  DATE TIME NEXT
```

Reference (1) Performing the tare narrows the weighing range as much as the amount
of the tare weight mass (tare weight).
Weighable range = weighing capacity - tare weight
(2) Stability waiting during the tare can be set using the Setting menu <17 WT STABLE>.
(3) When using a tare whose tare weight is already known, the tare can be performed in advance by
inputting its tare weight (preset tare). For its setting method, refer to "5 User information setting".
(4) When turning on the power placing a tare that exceeds the zero adjustment range at the time of
power supply, the tare subtraction is executed.
(5) Tare weight can be output at "3 Check the tare weight" by pushing [Output] key.
Check "External input/output functions" to refer the output setting.

Legal
Metrology (2) The setting of <17 WT STABLE> is not changeable and the balance always wait stability during
the tare weight subtruction.
(4) This operation is not valid.

2-4   Weighing the additional sample

Weigh the first sample and the additional sample separately.

1   **Place a sample to be weighed.**

The mass of the sample to be weighed placed is indicated.

2   **Perform the tare.**

Push [Tare] key.
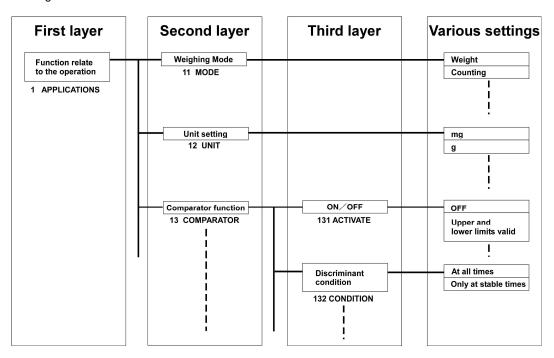
The indication changes to zero and the < **Net** > symbol appears.

3   **Place an additional sample to be weighed.**

The mass of the added sample alone is indicated.

2-5   Basic operation

2-5-1   Hierarchy of a setting menu
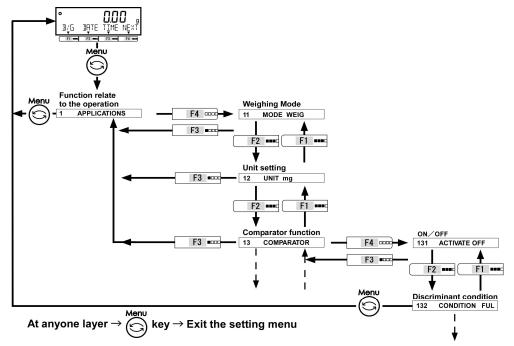
The setting menu of this product is divided into four, from the first layer to the third layer and for various settings.

First layer	Second layer	Third layer	Various settings
Function relate to the operation 1 APPLICATIONS	Weighing Mode 11 MODE		Weight Counting
	Unit setting 12 UNIT		mg g
	Comparator function 13 COMPARATOR	ON／OFF 131 ACTIVATE	OFF Upper and lower limits valid
		Discriminant condition 132 CONDITION	At all times Only at stable times
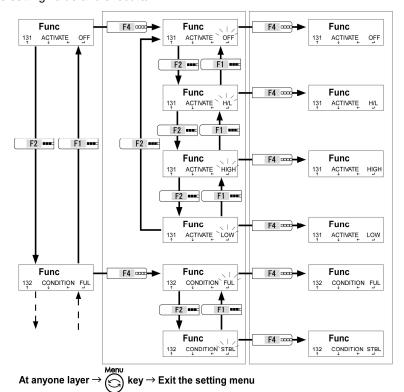
2-5-2   Operation of the setting menu

To perform settings for various functions from the state of weighing, chiefly execute the following procedure.

■Go to the menu item to set

At anyone layer → Menu key → Exit the setting menu

■Select the setting value and execute/fix.

At anyone layer → Menu key → Exit the setting menu
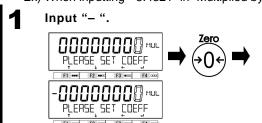
2-5-3   Numeric value input

Input upper/lower limit, reference weight, unit weight, preset tare weight, coefficient, date/time and ID/password at each mode.

> **Reference**   Numeric value inputting is limited to eight digits at a maximum.
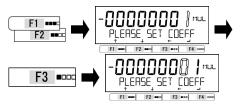
Ex) When inputting "-5.4321" in "Multiplied by Coefficient mode".

1   **Input "– ".**

Push [Zero] key to change the polarity to "-".

2   **Input "1 ".**

The digit for inputting is blinking.
Push [F1, F2] key to increment/decrement the digit to "1".
Push [F3] key to input the next digit.

3   **Input "2, 3, 4, 5 ".**

Input "2, 3, 4, 5" by the procedure above.

4   **Input ".".**

Push [Tare] key to input "." on the immediately right of the blinking digit.

5   **Fix the input value.**

Push [F4] key to fix the input value.
The coefficient "-5.4321" is saved on the balance.

> **Reference**   "-" and " . " cannot be input in ID or Password setting.
> Ex) "8-5-1 Scale ID setting"

2-5-4   [F] key switching at each measuring mode
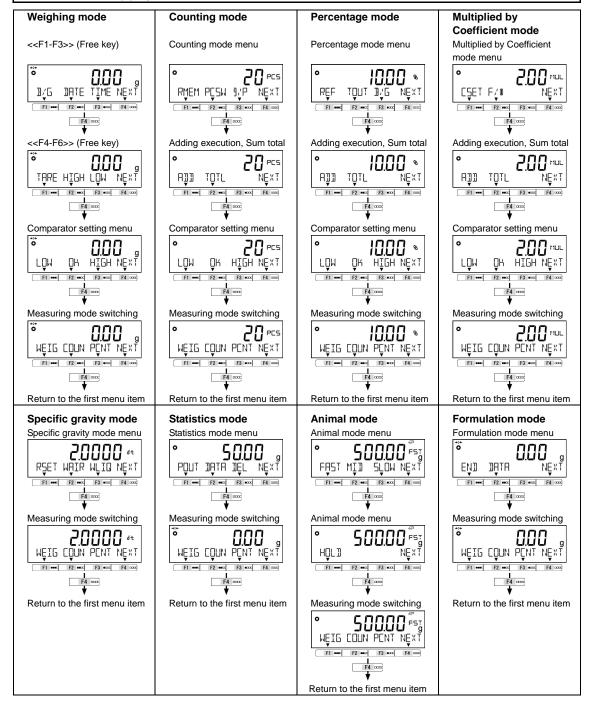
You can switch the measuring mode, or select and set the function, by operating the [F] keys at each measuring mode.
This chapter shows the [F] keys switching by pushing the [F4] key.
Refer to "3 Function related to the operation" for the [F1-F3] keys operation.

Reference	(1) In weighing mode, <<F1-F6>> (Free keys) are assigned to [F] keys as described follow; <<F1>> and <<F4>>: [F1] key, <<F2>> and <<F5>>: [F2] key, <<F3>> and <<F4>>: [F3] key. Please take care not to confuse <<F1-F4>> to [F1-F4] keys.
	(2) Refer to "8 Controlling and adjustment functions" for assigning "Free keys" and "Modes" to [F] keys.

Weighing mode

<<F1-F3>> (Free key)

```
       0.00 g
B/G  DATE  TIME  NEXT
 F1    F2    F3    F4
          F4
```

<<F4-F6>> (Free key)

```
       0.00 g
TARE  HIGH  LOW   NEXT
 F1    F2    F3    F4
          F4
```

Comparator setting menu

```
       0.00 g
LOW   OK   HIGH  NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
       0.00 g
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Counting mode

Counting mode menu

```
        20 PCS
RMEM  PCSW  9/P  NEXT
 F1    F2    F3    F4
          F4
```

Adding execution, Sum total

```
        20 PCS
ADD   TOTL       NEXT
 F1    F2    F3    F4
          F4
```

Comparator setting menu

```
        20 PCS
LOW   OK   HIGH  NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
        20 PCS
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Percentage mode

Percentage mode menu

```
      10.00 %
REF   TOUT  B/G  NEXT
 F1    F2    F3    F4
          F4
```

Adding execution, Sum total

```
      10.00 %
ADD   TOTL       NEXT
 F1    F2    F3    F4
          F4
```

Comparator setting menu

```
      10.00 %
LOW   OK   HIGH  NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
      10.00 %
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Multiplied by Coefficient mode

Multiplied by Coefficient mode menu

```
       2.00 MUL
CSET  F/%        NEXT
 F1    F2    F3    F4
          F4
```

Adding execution, Sum total

```
       2.00 MUL
ADD   TOTL       NEXT
 F1    F2    F3    F4
          F4
```

Comparator setting menu

```
       2.00 MUL
LOW   OK   HIGH  NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
       2.00 MUL
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Specific gravity mode

Specific gravity mode menu

```
     2.0000 dt
RSET  WAIR  WLIQ  NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
     2.0000 dt
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Statistics mode

Statistics mode menu

```
      50.00 g
POUT  DATA  DEL   NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
       0.00 g
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Animal mode

Animal mode menu

```
     500.00 FST g
FAST  MID   SLOW  NEXT
 F1    F2    F3    F4
          F4
```

Animal mode menu

```
     500.00 FST g
HOLD             NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
     500.00 FST g
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

Formulation mode

Formulation mode menu

```
       0.00 g
END   DATA       NEXT
 F1    F2    F3    F4
          F4
```

Measuring mode switching

```
       0.00 g
WEIG  COUN  PCNT  NEXT
 F1    F2    F3    F4
          F4
```

Return to the first menu item

3   Functions related to the operation

Settings to change the balance operations.

3-1   Hierarchy of functions related to the operation

| Legal Metrology | ▨ : Not indicated. |

★: Initial setting value

Function relate to the operation 1 APPLICATIONS	Weighing Mode 11 MODE		★	WEIG	Weighing mode
				COUN	Couting mode
				PCNT	Percentage mode
				MULT	Multiplied by a Coefficient mode
				SPGR	Specific gravity mode
				STAT	Statistics mode
				ANIM	Animal mode
				FORM	Formulation mode

	Unit setting 12 UNIT			mg	Milligram
			★	g	Gram
				ct	Carat
				LB	Pound
				OZ	Ounce
				OZT	Troy ounce
				GN	Grain
				DWT	Penny weight
				MOM	Momme
				MSG	Mesghal
				TLH	Tael(Hong Kong)
				TLS	Tael(Singapore,Malaysia)
				TLT	Tael(Taiwan)
				TOLA	Tola
				BAT	Baht

	Comparator function 13 COMPARATOR	ON/OFF 131 ACTIVATE	★	OFF	OFF
				H/L	Upper and lower limits valid
				HIGH	Upper limit alone valid
				LOW	Lower limit alone valid
		Discriminant condition 132 CONDITION	★	FULL	At all times
				STBL	Only at stable times
		Discriminant range 133 RANGE		5	+5 (e/d) or more
				50	+50 (e/d) or more
			★	FULL	Entire area
		Discriminant method 134 METHOD	★	ABSOL	Absolute value method
				RELAT	Relative value method

	Adding function 14 ADDITION	ON/OFF 141 ACTIVATE	★	OFF	Invalid
				ON	Valid
		Adding operation 142 OPERATION	★	TOTAL	Addition accumulated
				NET	Net addition
		Adding direction 143 DIRECTION	★	PLUS	Plus side addition
				MINUS	Minus side addition

	Tare on reminder 15 T REMINDER		★	OFF	Invalid
				1	Activate the "Mode1"
				2	Activate the "Mode2"
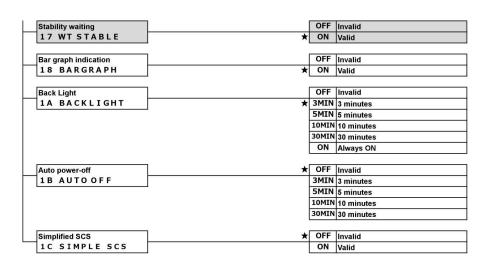
	Zero on reminder 16 Z REMINDER		★	OFF	Disable
				ON	Activate

Stability waiting		OFF	Invalid
17 WT STABLE	★	ON	Valid

Bar graph indication		OFF	Invalid
18 BARGRAPH	★	ON	Valid

Back Light		OFF	Invalid
1A BACKLIGHT	★	3MIN	3 minutes
		5MIN	5 minutes
		10MIN	10 minutes
		30MIN	30 minutes
		ON	Always ON

Auto power-off	★	OFF	Invalid
1B AUTO OFF		3MIN	3 minutes
		5MIN	5 minutes
		10MIN	10 minutes
		30MIN	30 minutes

Simplified SCS	★	OFF	Invalid
1C SIMPLE SCS		ON	Valid

3-2 Various measuring modes of the balance

Reference   Refer to "6 External input/output functions" to output the measuring data to other devices.
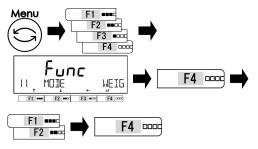
3-2-1 Weighing mode

Weighing mode is the basic mode for weighing.

Reference   Various functions can be used with weighing mode by pushing the "Free key". Please refer to "8-3 Free key setting".

1 Select the weighing mode.

Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select.
  WEIG : Weighing mode
Push [F4] key to fix.

2 Exit the setting menu.

Push [Menu] key to shift to the weighing mode.

3 Weigh the sample.

Place the weighed.
The weighing result is displayed.
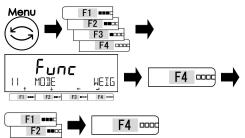
3-2-2   Counting mode

Counting mode can count the number of items by placing the items for which sampling has been completed on the balance and dividing the total weight of those items by the recorded unit weight. There are two methods to input the unit weight;

- Actual value setting method: Place the specified number of samples on the balance to record the average unit weight.
- Numeric value setting method: Input numeric value of the unit weight by key operation.

1   **Select the Counting mode.**

Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

   COUN: Counting mode

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the Counting mode.

3-2-2 (1)   Actual value setting method

Place the specified number of samples on the balance to record the average unit weight internally.

1   **Select whether or not employ the previous recorded unit weight.**

Push [F3/F4] key to select whether or not employ the previous data.

When there is no data record, this step is skipped.

Push [F3/F4] key to select.

   NO: Change
   YES: Not Change
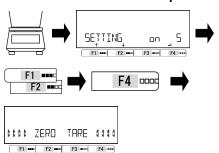
When <OK> is selected, go to step 5.

2   **Select the "number of samples mode".**

Push [F1/F2] key to select.
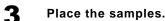
   on   5:   5 PCS
   on 10:   10 PCS
   on 30:   30 PCS
   on 50:   50 PCS
   on 100: 100 PCS
   on VAR: 1 – 999 PCS
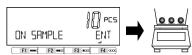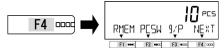
Push [F4] key to fix.

Zero-point adjustment or tare is set automatically.

3 **Place the samples.**

ON SAMPLE   III PCS ENT ➡️ [weighing pan image]

Place a container (tare) on the weighing pan.
Push [Tare] key.

Place the set number of samples on the weighing pan.

4 **Record the unit weight.**

F4 ➡️ II PCS RMEM PCSW 9/P NEXT

Push [F4] key to fix.

The unit weight is recorded.
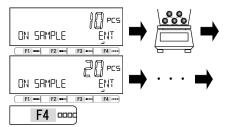
4' **Simple SCS method   (When enabled).**

ON SAMPLE   III PCS ENT ➡️ [weighing pan image] ➡️

ON SAMPLE   ZII PCS ENT ➡️ · · · ➡️

F4

This function operates when <1C Simple SCS> is valid.

Add more samples. The number of additional samples can be up to two times the set number of samples.

For example, when "10 Pcs" is set, add 30 or less samples.
Push [F4] key to update.

5 **Put samples in place to count them.**

[weighing pan image] ➡️ o ZII PCS RMEM PCSW 9/P NEXT

Place the samples.
Count result is displayed.

Reference

"Simple SCS method" is available when <1C SIMPLE SCS> is activated and "3-2-2 Actual value setting" is selected.

(1) Add samples up to three times the pieces of which are already counted, then unit weight is updated automatically after the weighing becomes stable.

(2) If the unit weight of the samples is less than the "Minimum unit weight" — 99 times of the minimum readability (d x 99) —, <Add> blinks on the display.

o Add   II PCS ON SAMPLE   ENT

Model		Readability d (g)	Minimum unit weight (g)
ALE223(R)	- ALE1203(R)	0.001	0.099
ALE1502(R)	- ALE6202(R)	0.01	0.99
ALE15001(R)		0.1	9.9

(3) If <Sub> is displayed, it indicates that you added more than three times as many samples as the set number. Decrease the number of additional samples. Starting from a small number of samples, gradually increase the number of samples to increase counting accuracy.

o Sub   ZII PCS ON SAMPLE   ENT

(4) When <on VAR> is selected in step 2, select the specified number of the sample among 1 to 999 by operating [F1/F2] keys.

3-2-2 (2)   Numeric value setting method

Input numeric value of the the unit weight by key operation.

1   **Select whether or not employ the previous recorded unit weight.**

$$\boxed{\begin{array}{l} 1.2345678 \ \text{g} \\ \text{UNIT WEG} \quad \text{NO} \quad \text{YES} \end{array}} \quad \Rightarrow \quad \boxed{\begin{array}{l} \text{F3} \\ \text{F4} \end{array}}$$

Push [F3/F4] key to select whether or not employ the previous data.

When there is no data record, this step is skipped.
Push [F3/F4] key to select.

   NO: Change
   YES: Not Change

When <OK> is selected, go to step 4.
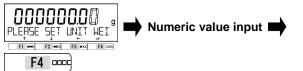
2   **Select the "unit weight value input mode".**
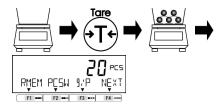
$$\boxed{\text{SETTING} \qquad \text{PCSWGT}} \Rightarrow \boxed{\begin{array}{l} \text{F1} \\ \text{F2} \end{array}} \Rightarrow \boxed{\text{F4}}$$

Push [F1/F2] key to select.

   PCSWGT: Unit weight value input
Push [F4] key to fix.

3   **Input the unit weight.**

$$\boxed{\begin{array}{l} 00000000 \ \text{g} \\ \text{PLEASE SET UNIT WEI} \end{array}} \Rightarrow \text{Numeric value input} \Rightarrow$$

$$\boxed{\text{F4}}$$

(Refer to "2-5-3 Numeric value input")

Input the unit weight.
Push [F4] key to fix.

4   **Put samples in place to count result.**

$$\boxed{\begin{array}{c} 20 \ \text{PCS} \\ \text{RMEM PCSW 9/P NEXT} \end{array}}$$
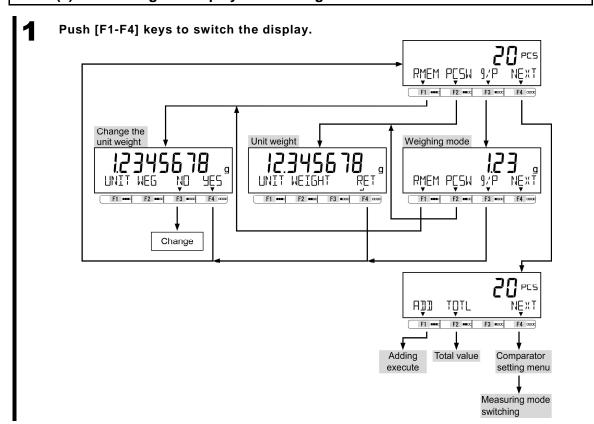
Place a container (tare) on the weight pan.
Push [Tare] key.

Place the samples.
The count result is displayed.

3-2-2 (3)　Switching the display at Counting mode

1　**Push [F1-F4] keys to switch the display.**

Change the unit weight	Unit weight	Weighing mode

Change

Adding execute | Total value | Comparator setting menu

Measuring mode switching

Reference　<ADD> and <TOTL> can be used when the <14 ADDITION> is "Valid".

3-3　Percentage mode

The weight of a sample to be weighed is indicated in percent relative to the reference weight.

There are two methods to input the reference weight;

- Actual value setting method ([onW]):　Place the reference weight on the balance to record the weight.
- Numeric value setting method ([NUM]):　Input numeric value of the the reference weight by key operation.

Reference　(1)　Weight limit.
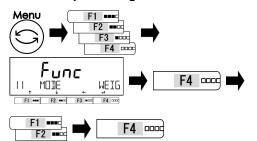
Models	d (g)	Weight limit (g)
ALE223(R)　-　ALE1203(R)	0.001	0.100
ALE1502(R)　-　ALE6202(R)	0.01	1.00
ALE8201(R)　-　ALE15001(R)	0.1	10.0

(2)　The minimum percent to be displayed is automatically set according to the recorded reference weight.

Readability (%)	Range of reference weight
1	Lower weight limit <= Reference weight < Lower weight limit X 10
0.1	Lower weight limit X 10 <= Reference weight < Lower weight limit X 100
0.01	Lower weight limit X 100 <= Reference weight

1   **Select the percentage mode.**

Menu
F1
F2
F3
F4

Func
11 MODE   WEIG   ➡   F4

F1
F2   ➡   F4

Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select.
    PCNT：Percentage mode
Push [F4] key to fix.

2   **Exit the setting menu.**

Menu   ➡   PERCENT MODE

Push [Menu] key to shift to the percentage mode.

3   **Select whether or not employ the previous recorded reference value.**

123.45 g
REF WGT   NO YES   ➡   F3
                           F4

Push [F3/F4] key to select whether or not employ the previous data.
When there is no data record, this step is skipped.
Push [F3/F4] key to select.
    NO: Change
    YES: Not Change
When <OK> is selected, go to step 6.

4   **Select the method of setting the reference value.**

123.45 g
SET 100% onW NUM   ➡   F3
                            F4

Push [F3/F4] key to select.
    onW：Actual value
    NUM：Numeric value
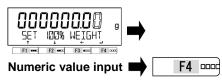
5   **Save the reference value.**
In the case of [onW].

0.00 g
ON 100% WEIGHT OK

F4

Place the reference weight on the balance.
Push [F4] key to record.
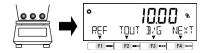
In the case of [NUM].

00000000 g
SET 100% WEIGHT

Numeric value input   ➡   F4

(Refer to "2-5-3 Numeric value input")

Input the reference value.
Push [F4] key to fix.
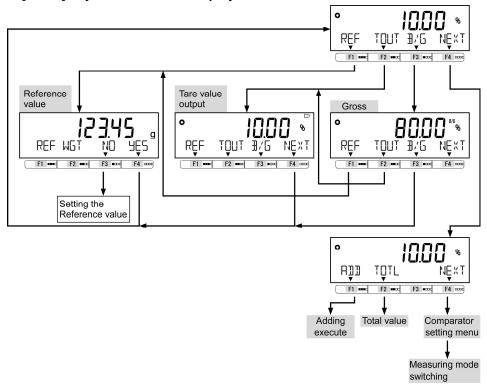
6   **Weigh the samples.**

10.00 %
REF TOUT B/G NEXT

The ratio of the weight of the sample to the reference weight is indicated in percent.

3-3-1   Switching the display at percentage mode

1   **Push [F1-F4] keys to switch the display.**

Reference value

Tare value output

Gross

Setting the Reference value

Adding execute

Total value

Comparator setting menu

Measuring mode switching

| Reference | <ADD> and <TOTL> can be used when the <14 ADDITION> is "Valid". |
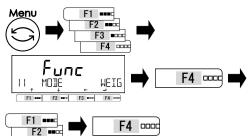
3-4   Multiplied by Coefficient mode

Measured weight is multiplied by the preset coefficient, and the result be displayed.

| Legal Metrology | This mode is not available. |

1   **Select the Multiplied by Coefficient mode.**
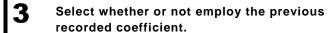
Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.
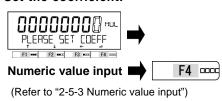
　　MULT：Multiplied by Coefficient mode

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the Multiplied by Coefficient mode.

3   **Select whether or not employ the previous recorded coefficient.**

```
        10
COEFF   NO   YES
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```
➡
```
F3 ▪▭▭
F4 ▭▭▭▭
```

Push [F3/F4] key to select whether or not employ the previous data.

When there is no data record, this step is skiped.
Push [F3/F4] key to select.

    NO: Change
    YES: Not Change

When <OK> is selected, go to step 6.

4   **Set the coefficient.**

```
00000000 MUL
PLEASE SET COEFF
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```
➡

Numeric value input ➡ `F4 ▭▭▭▭`

(Refer to "2-5-3 Numeric value input")
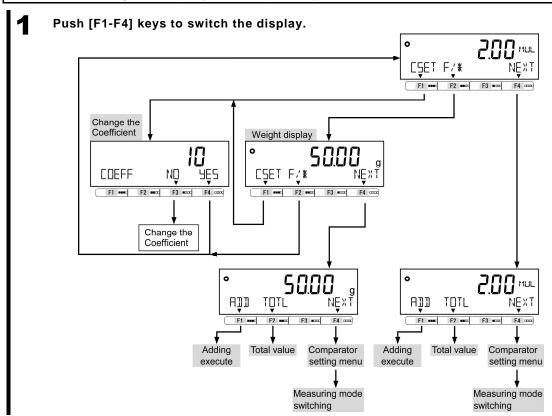
Input the coefficient.
Push [F4] key to fix.

5   **Weigh the samples.**

```
        2.00 MUL
CSET F/✳       NEXT
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```

The weight of the sample is multiplied by the coefficient and the result is displayed.

3-4-1   Switching the display at Multiplied by Coefficient

1   **Push [F1-F4] keys to switch the display.**

```
○        2.00 MUL
CSET F/✳       NEXT
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```

Change the Coefficient
```
        10
COEFF   NO   YES
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```
↓
Change the Coefficient

Weight display
```
○       50.00 g
CSET F/✳       NEXT
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```

```
○       50.00 g
ADD   TOTL   NEXT
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```

```
○        2.00 MUL
ADD   TOTL   NEXT
F1 ▭  F2 ▭  F3 ▭  F4 ▭
```

Adding execute	Total value	Comparator setting menu

Measuring mode switching

Adding execute	Total value	Comparator setting menu

Measuring mode switching

Reference   <ADD> and <TOTL> can be used when the <14 ADDITION> is "Valid".

3-5   Specific gravity mode
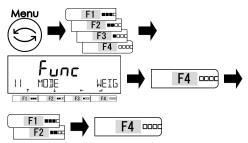
In the specific gravity mode, the ratio of the density of a substance to the density of water at its densest (4°C) for liquids is calculated.

Prepare the equipments — a water tank, hanging string/wire, net/basket for placing the sample, thermometer etc.— in accordance with the samples to be measured.

Procedure to measure the specific gravity:

1. Prepare the equipments
2. Input the water temperature or the specific gravity of the reference liquid.
3. Measure the sample weight in the air.
4. Compensate the buoyancy acting on the net/basket.
5. Measure the sample weight in the water/liquid.
6. The specific gravity of the sample is displayed.

1   **Select the specific gravity mode.**

Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>
Push [F4] key to change the setting value.
Push [F1/F2] key to select.
   SPGR: specific gravity mode
Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the specific gravity mode.

3   **Select the reference liquid.**

Push [F3/F4] key to select the reference liquid.
   OTHER: Liquid other than water
      H20: water
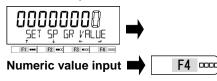
4   **Input the specific gravity of the reference liquid or the temperature of the water.**

<OTHER>: Liquid other than water

Numeric value input

(Refer to "2-5-3 Numeric value input")

<H20>: Water

Numeric value input

(Refer to "2-5-3 Numeric value input")

Enter the specific gravity of the reference liquid and push [F4] key to fix.
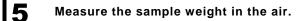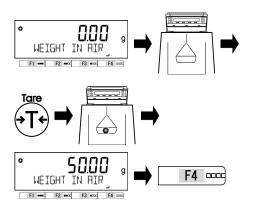
Enter the temperature of the water and push [F4] key to fix.

5 **Measure the sample weight in the air.**
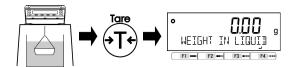
Set the net/basket on the balance and push [Tare] key.

Load the on the net/basket to measure the weight of the sample in the air, then push [F4] key to record it.
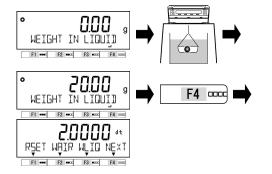
6 **Compensate the buoyancy acting on the net/basket.**

Remove the sample on the net/basket and push [Tare] key to tare, then sink the net/basket into the water/liquid. Push [Tare] key to compensate the bupyancy acting on the net/basket.
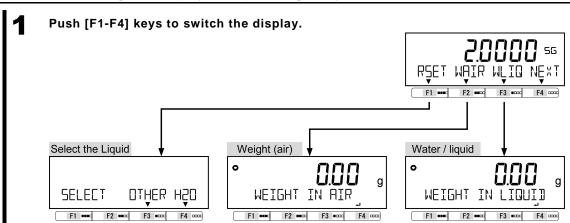
7 **Measure the sample weight in the water/liquid.**

Put the sample on the net/basket in the water/liquid, then push [F4] key to record.

The specific gravity of the sample (for the 4 °C water) is automatically calucrated and displayed.

3-5-1 Switching the display at "Specific gravity mode"

1 **Push [F1-F4] keys to switch the display.**

Select the Liquid

Weight (air)

Water / liquid

3-6   Statistics mode

The statistical operation function collects weight data and indicates maximum, average, and other statistical values.

Legal Metrology	This mode is not available.
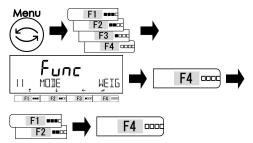
Reference	(1) Only "mg" or "g" can be used.
	(2) Each calculation result except "CV" follows the smallest readability among which are used to record the weighing data.
	(3) Up to 999 weight data can be saved.

⚠ CAUTION	The output timing is fixed to "Once at stable/immediately after [Output] key is pushed" regardless of the setting value of "413/423 CONDITION" of "6 External input/output function".

The setting of "17 WT STABLE"	The output condition
ON	Once at stable after [Output] key is pushed
OFF	Once immediately after [Output] key is pushed

1 **Select the statistics mode.**

Menu → F1 / F2 / F3 / F4

Func
11 MODE   WEIG → F4

F1 / F2 → F4

Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>.

Push [F4] key to change the setting value.

Push [F4] key to select.

STAT: Statistics mode

Push [F4] key to fix.

2 **Exit the setting menu.**

Menu → STATISTICS MODE

Push [Menu] key to shift to the statistics mode.

3 **Choose whether or not clear all the data.**

- 0010 -
MEM CLEAR YES NO → F3 / F4

Push [F3/F4] key to select whether or not clear all the data.
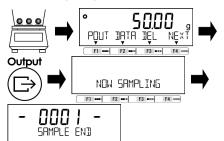
When there is no data stored, this step is skipped.
YES:Clear
NO:Not clear
When <NO> is selected, weighing step of the next statistics data starts.

4 **Store weighing data.**

50.00 g
POUT DATA DEL NEXT →

Output → NOW SAMPLING →

- 0001 -
SAMPLE END
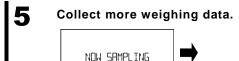
Place the sample in the weighing pan.
Push [Output] key to store the sample weight.

Weighing data is collected and then output.

—32—

5 **Collect more weighing data.**

NOW SAMPLING

- 0008 -
SAMPLE END
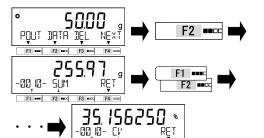
Store data in the same way as in step 4.
Repeat placing samples, storing data, and
removing the samples until the required number of
data items are collected.

6 **Display the statistical operation result.**

50.00 g
POUT DATA DEL NEXT

255.97 g
-0010- SUM   RET

35.156250 %
-0010- CV   RET

Push [F2] key (<DATA>).

The display changes to the statistical operation
display
Push [F1/F2] key to switch to another
calculated item.
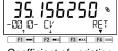
255.97 g	35.53 g	14.07 g	21.46 g
-0010- SUM RET	-0010- MAX RET	-0010- MIN RET	-0010- RANGE RET
Sum total	Maximum value	Minimum value	Range (Max – Min)
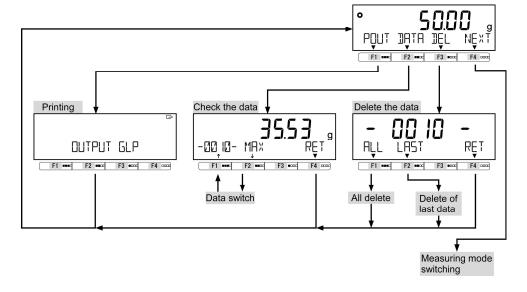
25.60 g	9.00 g	35.156250 %
-0010- AVERAGE RET	-0010- SD RET	-0010- CV RET
Average value	Standard deviation	Coefficient of variation

3-6-1   Switching the display at "Statistics mode"

1 **Push [F1-F4] keys to switch the display.**

50.00 g
POUT DATA DEL NEXT

Printing

OUTPUT GLP

Check the data

35.53 g
-0010- MAX   RET

Data switch

Delete the data

- 0010 -
ALL LAST   RET

All delete   Delete of
last data

Measuring mode
switching

3-7   Animal mode

The balance can accurately weigh animals and other samples that move during measurement.
Even when animals and other samples move during measurement, when weight variations fit within the
set value range, the indication is held (hold) and the measurement result can be read.
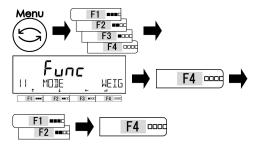
Legal Metrology	This mode is not available.

| Reference	When the external output is activated, the output condition is fixed as following;
	(1) Output once after the indication is held except when the <HOLD> is pushed (step 4-b).
	(2) Output once after the [Output] key is pushed during the indication is held.
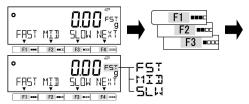
1   **Select the animal mode.**

Push [Menu] key, then push [F1-F4]
keys to go to <11 MODE>.

Push [F4] key to change the setting
menu.

Push [F1/F2] key to select.

ANIM: Animal mode

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the animal
mode.
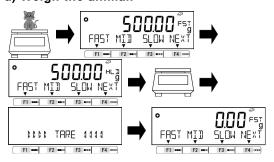
3   **Select the activity level .**
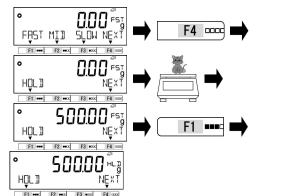
Push [F1-F3] keys to select.

FAST: Wild
MID: In-between
SLOW: Quiet

4   **a) Weigh the animal.**

Place the animal on the weighing pan.
After the weight variations fit within the
set range, the weighing indication is held
and <HLD> indication appears.
Remove the animal, then automatically
tare subtracted.

4 **b) Weigh the animal using manual <HOLD> key.**

Push [F4] <NEXT> key to display the <HOLD> menu on [F1] key.

Place the animal on the weighing pan.

Push [F1] <HOLD> key, then the weighing indication is held and <HL Ⅱ> indication appears.

Remove the animal, then automatically tare subtracted.

3-8   Formulation mode

"Formulation mode" can store and refer the weight of each component compounded.

Legal Metrology	This mode is not available.

Reference	(1) Only "mg" or "g" can be used.
	(2) Up to 30 components can be stored.
	(3) "Preset tare function" cannot be used.
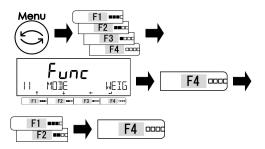
⚠ CAUTION	The output timing is fixed to "Once at stable/immediately after [Output] key is pushed" regardless of the setting value of "413/423 CONDITION" of "6 External input/output function".

The setting of "17 WT STABLE"	The output condition
ON	Once at stable after [Output] key is pushed
OFF	Once immediately after [Output] key is pushed

1 **Select the formulation mode.**

Push [Menu] key, then push [F1-F4] keys to go to <11 MODE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    FORM: Formulation mode

Push [F4] key to fix.

2 **Exit the setting menu.**
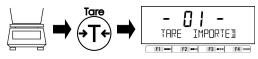
Push [Menu] key to shift to the Formulation mode.

3 **Choose whether or not clear all the data.**

```
  - 08 -
MEM CLEAR YES NO
 F1    F2    F3    F4
```
→
```
F3
F4
```

Push [F3/F4] key to select whether or not clear the data. When there is no data stored, this step is skipped.

    <YES>: Clear

    <NO>: Not clear

When <NO> is selected, weighing step of the next component starts.

4 **Store the tare weight.**

Tare →T←
→
```
  - 01 -
TARE  IMPORTED
 F1    F2    F3    F4
```
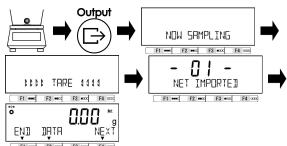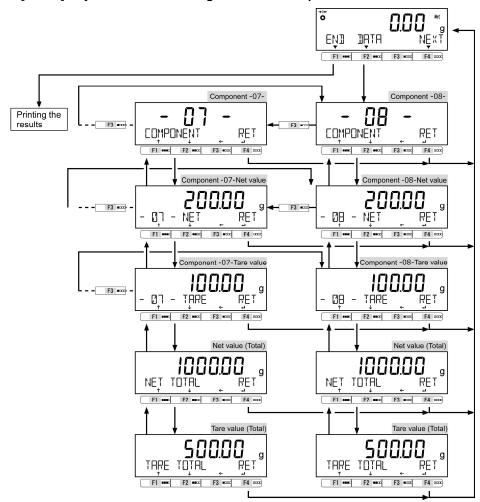
Load the tare and push [Tare] key to store the tare weight.

5 **Store the sample weight.**

Output →
```
NOW SAMPLING
 F1    F2    F3    F4
```
→

```
▷▷▷▷ TARE ◁◁◁◁
 F1    F2    F3    F4
```
→
```
  - 01 -
NET IMPORTED
 F1    F2    F3    F4
```
→

```
  0.00  Net g
END  DATA   NEXT
 F1    F2    F3    F4
```

Put the sample on the tare and push [Output] key to store the sample weight.

Repeat the steps 4-5 for all the samples to be compounded.

3-8-1 Check the stored data of each component

1 Push [F1-F4] keys to check the weight of each component.
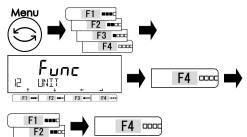
3-9   Unit setting

Various units can be selected. Please also refer to "Appendix 3 Unit conversion table" and "Appendix 4 Weighing capacity and readability by unit"

Legal Metrology	Only "g" and "ct" are available.

1   **Select the unit setting.**

Menu → F1 / F2 / F3 / F4

Func
12 UNIT

F4

F1 / F2 → F4

Push [Menu] key, then push [F1-F4] keys to go to <12 UNIT>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select the unit (Refer to Unit Setting List).
Push [F4] key to fix.

Unit Setting List			
mg : milligram	g : gram	ct : carat	LB : pound
OZ : ounce	OZT : troy ounce	GN : grain	DWT : penny weight
MOM : momme	MSG : mesghal	TLH : Hong Kong tael	TLT : Taiwan tael
TLS : Singapore, Malaysia tael		TOLA : tola	BAT : baht

2   **Exit the setting menu.**

Menu → 0.00 g
B/G DATE TIME NEXT

Push [Menu] key to shift to the measuring modes.

3-10   Comparator function

It is possible to preset threshold values (limits) and determine whether or not a measured value is within the range defined by the preset values.

Reference	The comparator function can be used in weighing mode, Percentage mode, Counting mode, and Multiplied by Coefficient mode.

3-10-1   How to perform discrimination

Set the lower and the upper limits. Then, whether the weight of a sample to be weighed is "LOW" (lower than the lower limit), "OK" (appropriate) or "HIGH" (higher than the upper limit), is indicated on the LCD with "16-segment messages".

16-segment messages			
LOW OK HIGH NEXT			
Discrimination	Single point setting (lower limit)	Single point setting (upper limit)	Two-point setting (upper and lower limits)
Over the upper limit	< OK > Blinking	< HIGH > Blinking	< HIGH > Blinking
Appropriate amount	< OK > Blinking	< OK > Blinking	< OK > Blinking
Below the lower limit	< LOW > Blinking	< OK > Blinking	< LOW > Blinking

The discrimination is performed according to the following criteria:
- Absolute value: The discrimination is performed based on the upper and lower limit values that have been set in advance.
- Relative value: A reference numeric value is set in advance, and the discrimination is performed based on the range defined by the upper and lower limit values that have been set for the reference numeric value.

（For example）　Two-point (upper and lower limits) setting, Reference value = 1000.00g,
Lower limit value = 900.00 g, Upper limit value = 1200.00 g

Discrimination method	Reference value	Lower limit value	Upper limit value
	1000.00 g	900.00 g	1200.00 g
Absolute value		900.00 g	1200.00 g
Relative value	1000.00 g	-100.00 g	200.00 g

3-10-2　Comparator function setting
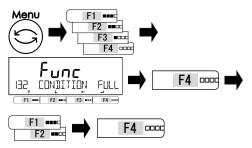
Reference　For the setting of the reference value and upper and lower limit values, refer to "5 User information setting".
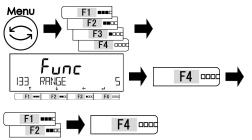
1 Select the comparator function.

Push [Menu] key, then push [F1-F4] keys to go to <131 ACTIVATE>

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

  OFF: OFF
  H / L: Upper and lower limits valid
  HIGH: Upper limit alone valid
  LOW: Lower limit alone valid

Push [F4] key to fix.

2 Select the discriminant condition.

Push [F1-F4] keys to go to

<132 CONDITION>

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

  FULL: At all times
  STBL: Only at stable times

Push [F4] key to fix.

3 Select the discriminant range.

Push [F1-F4] keys to go to

<133 RANGE>

Push [F4] key to change the setting value.

Push [F1/F2] key to select.
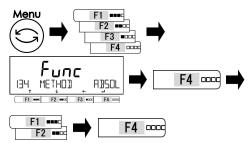
  5: +5 (e/d) or more
  50: +50 (e/d) or more
  FULL: Entire area

Push [F4] key to fix.

4 **Select the discriminant method.**

Menu 🔄 ➡ F1 ▪▪▪□ / F2 ▪▪□□ / F3 ▪□□□ / F4 □□□□ ➡

```
 Func
134 METHOD    ABSOL
  F1 ▪▪ F2 ▪▪ F3 ▪□ F4 □□
```
➡ F4 □□□□ ➡

F1 ▪▪▪□ / F2 ▪▪□□ ➡ F4 □□□□

Push [F1-F4] keys to go to

<134 METHOD>

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    ABSOL: Absolution value method

    RELAT :   Relative value method

Push [F4] key to fix.

3-11 Adding function
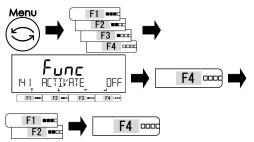
Weigh a plurality of samples to be weighed in sequence and indicates its total value.

The adding function includes two ways of calculating method.

- Method of weighing samples to be weighed while Addition accumulating function.
  replacing the samples:
- Method of weighing samples to be weighed without Net adding function.
  replacing the samples:

> **Reference** The adding function can be used in Weighing mode, Percentage mode, Counting mode, and Multiplied by Coefficient mode.

1 **Select the adding function.**

Menu 🔄 ➡ F1 ▪▪▪□ / F2 ▪▪□□ / F3 ▪□□□ / F4 □□□□ ➡

```
 Func
141 ACTIVATE    OFF
  F1 ▪▪ F2 ▪▪ F3 ▪□ F4 □□
```
➡ F4 □□□□ ➡

F1 ▪▪▪□ / F2 ▪▪□□ ➡ F4 □□□□

Push [Menu] key, then push [F1-F4] keys

to go to <141 ACTIVATE>

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    OFF: Invalid

    ON: Valid

Push [F4] key to fix.

2 **Select the adding operation.**

F1 ▪▪▪□ / F2 ▪▪□□ / F3 ▪□□□ / F4 □□□□ ➡
```
 Func
142 OPERATION TOTAL
  F1 ▪▪ F2 ▪▪ F3 ▪□ F4 □□
```
➡

F4 □□□□ ➡ F1 ▪▪▪□ / F2 ▪▪□□ ➡ F4 □□□□

Push [F1-F4] keys to go to

<142 OPERATION>

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    TOTAL: Addition accumulated

    NET: Net addition

Push [F4] key to fix.

3 **Select the adding direction.**

F1 ▪▪▪□ / F2 ▪▪□□ / F3 ▪□□□ / F4 □□□□ ➡
```
 Func
143 DIRECTION PLUS
  F1 ▪▪ F2 ▪▪ F3 ▪□ F4 □□
```
➡

F4 □□□□ ➡ F1 ▪▪▪□ / F2 ▪▪□□ ➡ F4 □□□□

Push [F1-F4] keys to go to

<143 DIRECTION>

Push [F4] key to change the setting value.
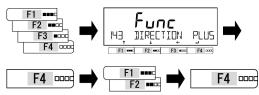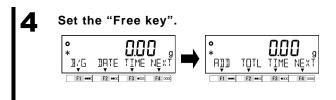
Push [F1/F2] key to select.

    PLUS：Plus side addition

    MINUS：Minus side addition

Push [F4] key to fix.

4 **Set the "Free key".**

Set the following function to the <<F1-F6>> (Free keys).
 <62* F* KEY   ADD> ： Adding execute
 <62* F* KEY TOTL> ： Total indication
(Refer to "8 Controlling and adjustment functions" for setting the free keys.)
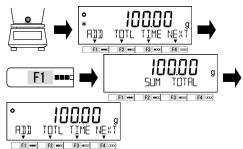
Reference	Step 5 is required only when you are using an adding function on the weighing mode.

3-11-1   Weighing by means of the plus side addition

When <ADD> is assigned to [F1] key and <TOTL> is assigned to [F2] key.

1 **Place a first sample to be weighed.**

Place a first sample to be weighed.
After <✳> appears, push [F1] key.

The weighed value is stored and <ADDTION TOTAL> is indicated for a few seconds.
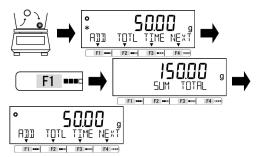
2 | **In the case of the addition accumulating** |

Replace a sample to be weighed with a new one.

Remove the previous sample to be weighed to return the indication to zero and then place a next sample to be weighed.
After <✳> appears, push [F1] key.
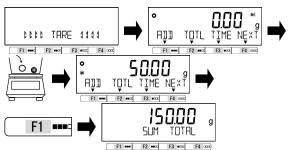
The weighed value is stored and <ADDTION TOTAL> is indicated for a few seconds.
Repeat this operation to perform addition.

| **In the case of the net addition** |

Add a sample to be weighed.
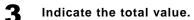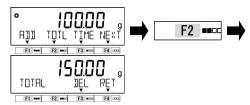
Add a sample to be weighed without doing any other operation.
After <✳> appears, push [F1] key.

After indicating <ADDTION TOTAL> and the accumulated value for a few seconds, the scale returns to the weight indication, followed by the automatic tare.
Repeat this operation to perform addition.

3 **Indicate the total value.**

Push [F2] key.

Total value is indicated.

4 **Dlete the total value.**

Push [F3] key.
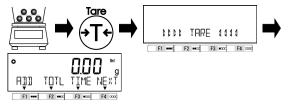
The total value is deleted.

3-11-2   Weighing by means of the minus side addition

When <ADD> is assigned to [F1] key and <TOTL> is assigned to [F2] key.

1 **Place a sample to be weighed.**
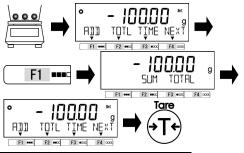
Place a sample to be weighed.
Push [Tare] key.

2 In the case of the addition accumulating

Remove the sample to be weighed and perform

adding.

Remove the sample to be weighed.
After <✳> appears, push [F1] key.

The weighed value is stored and
<ADDTION TOTAL> is indicated for a
few seconds.
Repeat this operation to perform
addition.

3 In the case of the net addition

Remove the sample.

Remove the sample to be weighed.
After <✳> appears, push [F1] key.

After indicating <ADDTION TOTAL>
and the accumulated value for a few
seconds, the scale returns to the
weight indication, followed by the
automatic tare.
Repeat this operation to perform
addition.

4 **Indicate the total value.**

- 100.00 Net g
ADD TOTL TIME NEXT
[F1] [F2] [F3] [F4]

→ F2 ■■□□ →

- 150.00 g
TOTAL   DEL RET
[F1] [F2] [F3] [F4]

Push [F2] key.

Total value is indicated.

5 **Dlete the total value.**

- 150.00 g
TOTAL   DEL RET
[F1] [F2] [F3] [F4]

→ F3 ■□□□ →

0.00 g
ADD TOTL TIME NEXT
[F1] [F2] [F3] [F4]

Push [F3] key.

The total value is deleted.

3-12 Tare-subtraction reminder function

When the "tare-subtraction reminder" is activated, <PUSH TARE> alert is displayed when the tare (container) is loaded.
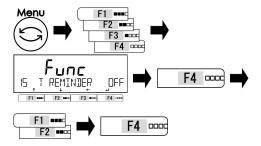
⚠ **CAUTION** When the zero-point-adjustment reminder operates at the same time, the zero-point adjustment reminder has priority.

Reference There are two modes in the tare-subtraction reminder function;

(1) 1 (Mode 1): <PUSH TARE> is indicated when the weighing indication is over the zero-point-adjustment range.

(2) 2 (Mode 2): <PUSH TARE> is indicated when the weighing indication is over the zero-point-adjustment range before tare subtraction, and when the net indication is negative after tare subtraction.

1 **Select the "tare-subtraction reminder function".**

Menu
⟳

F1 ■■□
F2 ■■□□
F3 ■□□□
F4 □□□□

→

Func
15 T REMINDER   OFF
[F1] [F2] [F3] [F4]

→ F4 □□□□ →

F1 ■■□
F2 ■■□□

→ F4 □□□□

Push [Menu] key, then push [F1-F4] keys to go to <15 T REMINDER>.

Push [F4] key to change the setting menu.

Push [F1/F2] key to select.
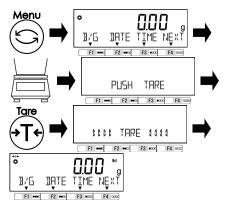
OFF：Invalid
1：Activate the "Mode 1"
2：Activate the "Mode 2"

Push [F4] key.

2 **Exit the setting menu and operate with "tare-subtraction reminder function".**

Push [Menu] key to exit the setting menu.

Place a tare   (container) on the weighing pan, then <PUSH TARE> alert is displayed.
The alert disappears after [Tare] key is pushed and tare-subtraction is completed.
Therefore, the indication becomes zero and <Net> indication appears.
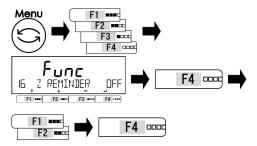
Menu

```
  °              0.00 g
  B/G  DATE TIME NEXT
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

```
        PUSH  TARE
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

Tare

```
  ▶▶▶▶ TARE ◀◀◀◀
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

```
  °            0.00 Net g
  B/G DATE TIME NEXT
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

3-13 Zero-point-adjustment reminder function

When the "zero-point-adjustment reminder" is activated, <PUSH ZERO> alert is displayed when the load return to within the "zero-point adjustment range" after the load is once over the range.

1 **Activate the "zero-point-adjustment reminder".**
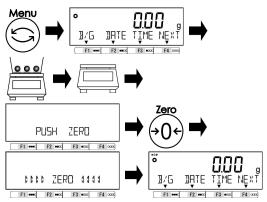
Push [Menu] key, then push [F1-F4] keys to go to <16 Z REMINDER>, and then push [F4] key to change the setting.
Push [F1/F2] key to select activate or disable the function.

  OFF: Disable
   ON: Activate
Push [F4] key to fix.

Menu

```
  F1 ▭
  F2 ▭
  F3 ▭
  F4 ▭
```

```
  Func
  16  Z REMINDER   OFF
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

```
  F4 ▭
```

```
  F1 ▭
  F2 ▭
```

```
  F4 ▭
```

2 **Exit the setting menu and operate with "zero-point adjustment reminder".**

Push [Menu] key to exit the setting menu.

Put the samples on the weighing pan then remove it, then the <PUSH ZERO> alert is displayed.
The alert disappears after [Zero] key is pushed and zero-point adjustment is completed.
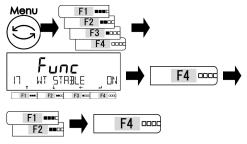
Menu

```
  °              0.00 g
  B/G  DATE TIME NEXT
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

```
        PUSH  ZERO
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

Zero

```
  ▶▶▶▶ ZERO ◀◀◀◀
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

```
  °              0.00 g
  B/G  DATE TIME NEXT
  F1 ▭ F2 ▭ F3 ▭ F4 ▭
```

3-14   Stabilization wait setting

Set when to indicate the weighed value after the zero-point adjustment or tare;
either after or before the weighed value stabilizes.

Legal Metrology	(1) This setting menu is not available.
	(2) The balance always wait stabilization before indicating weighed value after the zero-point adjustment or tare.

1 **Select the stabilization wait setting.**

Push [Menu] key, then push [F1-F4] keys
to go to <17 WT STABLE>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select.

> OFF: Invalid
> ON: Valid

Push [F4] key to fix.

2 **Exit the setting menu.**
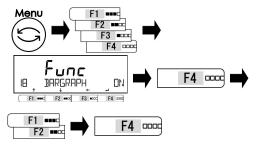
Push [Menu] key to shift to the measuring
mode.

3-15   Bar graph indication

Set the indication/non-indication of the bar graph.

1 **Select the bar graph indication.**

Push [Menu] key, then push [F1-F4] keys
to go to <17 BARGRAPH>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select.

> OFF: Invalid
> ON: valid

Push [F4] key to fix.

2 **Exit the setting menu.**

Push [Menu] key to shift to the measuring
mode.
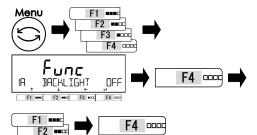
3-16   Backlight setting

Setting the backlight control.

1   **Select the backlight setting.**

Menu

F1
F2
F3
F4

Func
1A   BACKLIGHT   OFF
F1   F2   F3   F4

F4

F1
F2

F4

Push [Menu] key, then push [F1-F4] keys
to go to <1A BACKLIGHT>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select.
Refer to the "Set List".
Push [F4] key to fix.

Set List		
OFF : Invalid	3MIN : 3 minutes	5MIN : 5 minutes
10MIN : 10 minutes	30MIN : 30 minutes	ON : Always ON

2   **Exit the setting menu.**

Menu

0.00 g
B/G   DATE   TIME   NEXT
F1   F2   F3   F4
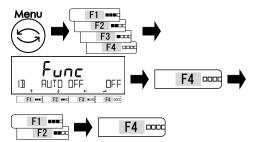
Push [Menu] key to shift to the measuring
mode.

3-17   Auto power-off

This function is to automatically turn off the power for the balance.

1   **Select the auto power-off.**

Menu

F1
F2
F3
F4

Func
1B   AUTO OFF   OFF
F1   F2   F3   F4

F4

F1
F2

F4

Push [Menu] key, then push [F1-F4] keys to
go to <1B AUTO OFF>.
Push [F4] key to change the setting value.
Push [F1/F2] key to select.
Refer to the "Set List".
Push [F4] key to fix.

Set List		
OFF : Invalid	3MIN : 3 minutes	5MIN : 5 minutes
10MIN : 10 minutes	30MIN : 30 minutes	

2   **Exit the setting menu.**

Menu

0.00 g
B/G   DATE   TIME   NEXT
F1   F2   F3   F4

Push [Menu] key to shift to the measuring
mode.
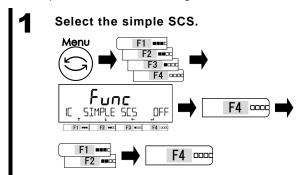
Reference	The "Backlight setting" and "Auto power-off" function does not work under the following conditions:

(1)   Setting menu is being displayed.

(2)   A sample is placed on the weighing pan and the display is not stable (<O> When not
      displayed.).

3-18   "Simple SCS(Self Counting System) method" setting

First, put a set number of samples in place. Next, put up to two times the set number of additional samples in place. The balance will automatically update the average sample weight. Repeating this step allows accurate counting.

1   **Select the simple SCS.**

Push [Menu] key, then push [F1-F4] keys to go to <1C SIMPLE SCS>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    OFF: Invalid
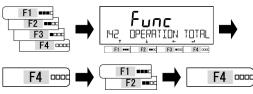   O N : valid

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.
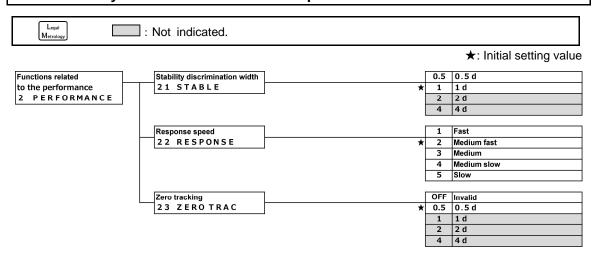
4   Functions related to the performance

Set the balance indication stability and response speed.

4-1   Hierarchy of functions related to the performance

| Legal Metrology | ▭ : Not indicated. |

★: Initial setting value

Functions related to the performance 2 PERFORMANCE	Stability discrimination width 2 1 S T A B L E		0.5	0.5 d
		★	1	1 d
			2	2 d
			4	4 d

	Response speed 2 2 R E S P O N S E		1	Fast
		★	2	Medium fast
			3	Medium
			4	Medium slow
			5	Slow

	Zero tracking 2 3 Z E R O T R A C		OFF	Invalid
		★	0.5	0.5 d
			1	1 d
			2	2 d
			4	4 d
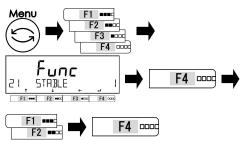
4-2   Stability discrimination width

When the larger numeric value is set in this setting menu, the laxer stability judgement is applied and the balance indicate "Stable mark" <o> in more unstable conditions.

| Legal Metrology | <21 STABLE 2,4> cannot be selected. |

1   **Select the stability discrimination width.**

Push [Menu] key, then push [F1-F4] keys to go to <21 STABLE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    0.5: 0.5d
    1: 1.0d
    2: 2.0d
    4: 4.0d
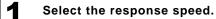
Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.
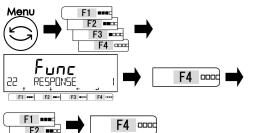
4-3   Response speed

The larger numeric value is set in this setting menu, the more stable the balance indication becomes in unstable conditions.

1   **Select the response speed.**

Push [Menu] key, then push [F1-F4] keys to go to <22 RESPONSE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

 Refer to Set List.

Push [F4] key to fix.

Set list		
1 : Fast	2 : Medium fast	3 : Medium
4 : Medium slow	5 : Slow	

2   **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.
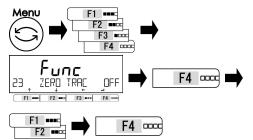
4-4   Zero tracking

Setting to the zero tracking function makes it possible to automatically correct the zero-point fluctuation caused by the temperature fluctuation, etc. when "0" is indicated, through which the "0" indication is maintained.

Legal Metrology	<23 ZERO TRAC 1, 2 and 4> cannot be selected.

1   **Select the zero tracking.**

Push [Menu] key, then push [F1-F4] keys to go to <23 ZERO TRAC>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

 Refer to Set List.

Push [F4] key to fix.
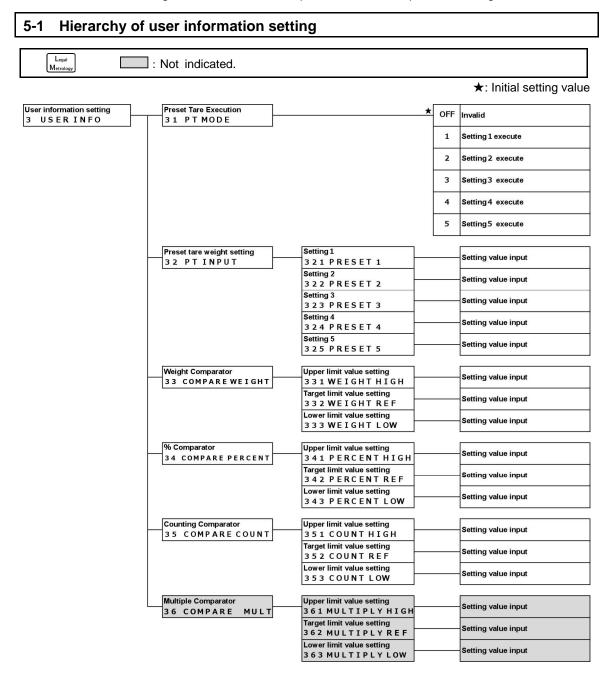
Set list		
OFF : Invalid	0.5 : 0.5d	1 : 1d
2 : 2d	4 : 4d	

2   **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.

5　User information setting

Describes about setting items related to the compatator function and preset tare weight.

5-1　Hierarchy of user information setting

| Legal Metrology | ▭ : Not indicated. |

★: Initial setting value

User information setting 3 USER INFO	Preset Tare Execution 31 PT MODE	★	OFF	Invalid
			1	Setting 1 execute
			2	Setting 2 execute
			3	Setting 3 execute
			4	Setting 4 execute
			5	Setting 5 execute

Preset tare weight setting 32 PT INPUT	Setting 1 321 PRESET 1	Setting value input
	Setting 2 322 PRESET 2	Setting value input
	Setting 3 323 PRESET 3	Setting value input
	Setting 4 324 PRESET 4	Setting value input
	Setting 5 325 PRESET 5	Setting value input

Weight Comparator 33 COMPARE WEIGHT	Upper limit value setting 331 WEIGHT HIGH	Setting value input
	Target limit value setting 332 WEIGHT REF	Setting value input
	Lower limit value setting 333 WEIGHT LOW	Setting value input

% Comparator 34 COMPARE PERCENT	Upper limit value setting 341 PERCENT HIGH	Setting value input
	Target limit value setting 342 PERCENT REF	Setting value input
	Lower limit value setting 343 PERCENT LOW	Setting value input

Counting Comparator 35 COMPARE COUNT	Upper limit value setting 351 COUNT HIGH	Setting value input
	Target limit value setting 352 COUNT REF	Setting value input
	Lower limit value setting 353 COUNT LOW	Setting value input

Multiple Comparator 36 COMPARE MULT	Upper limit value setting 361 MULTIPLY HIGH	Setting value input
	Target limit value setting 362 MULTIPLY REF	Setting value input
	Lower limit value setting 363 MULTIPLY LOW	Setting value input

5-2   Preset tare

When using a tare whose tare weight is already known, the tare subtraction can be performed in advance by inputting its tare weight (preset tare weight). Five preset tare weight values can be registered.

5-2-1   Preset tare setting

1   **Select the Preset tare setting.**

Push [Menu] key, then push [F1-F4] keys to go to <31 PT MODE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

Refer to Set List.

Push [F4] key to fix.

Set list		
OFF : Invalid	1 : Setting 1 execute	2 : Setting 2 execute
3 : Setting 3 execute	4 : Setting 4 execute	5 : Setting 5 execute

2   **Exit the setting menu.**
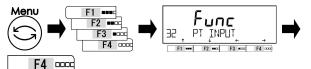
Push [Menu] key to shift to the measuring mode.

5-2-2   Inputting of a preset tare weight value

There are two ways of inputting a preset tare weight value. described below:

- Actual value setting method: Weighing a sample with a scale and then making it a setting value.
- Numeric value setting method: Inputting a setting value directly via key operation.

1   **Select the preset tare weight setting.**
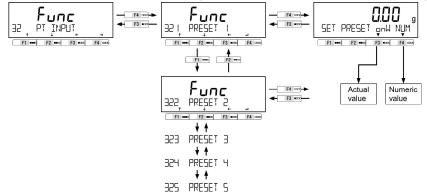
Push [Menu] key, then push [F1-F4] keys to go to <32 PT INPUT>.
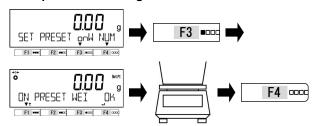
Push [F4] key.

2   **Select the "Actual value setting method" or "Numeric value setting method".**

5-2-2 (1)   Actual value setting method

1 **Set a preset tare weight value.**

```
        0.00  g
SET PRESET onW NUM
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```
➡ F3 ■□□□ ➡

```
 ⌐o    0.00  Net Pt
        g
ON PRESET WEI   OK
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```
➡ ➡ F4 □□□□

Push [F3] key to select.

　　onW：Actual value
<Net Pt> is indicated.
Place a sample to be weighed that is
equivalent to the tare weight value.
Push [F4] key to fix.

The preset tare weight value is stored.

2 **Exit the setting menu.**

Menu ➡
```
 o     0.00  Net
        g
B/G  DATE TIME NEXT
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```
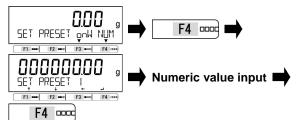
Push [Menu] key to shift to the
measuring mode.
<Net Pt> is indicated.

5-2-2 (2)   Numeric value setting method

1 **Set a preset tare weight value.**

```
        0.00  g
SET PRESET onW NUM
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```
➡ F4 □□□□ ➡

```
00000.00  g
SET PRESET │
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```
➡ **Numeric value input** ➡

F4 □□□□

(Refer to "2-5-3 Numeric value input")

Push [F4] key to select.

　　NUM：Numeric value
Input the preset tare value.
Push [F4] key to fix.

The preset tare weight value is stored.

2 **Exit the setting menu.**

Menu ➡
```
 o     0.00  Net
        g
B/G  DATE TIME NEXT
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```
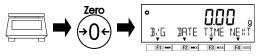
Push [Menu] key to shift to the
measuring mode.
<Net Pt> is indicated.

5-2-2 (3)   Exiting the preset tare mode

1 **To exit the preset tare mode.**

➡ Zero (→0←) ➡
```
 o     0.00  
        g
B/G  DATE TIME NEXT
  F1 ━━  F2 ━━  F3 ━━  F4 ━━
```

Make sure that nothing is placed on the
weighing pan.
Push [Zero] key.
Then <Net Pt> disappears and the preset tare
mode has exited.

5-3   Setting of the discrimination value of the comparator function

There are two ways of inputting a reference value and upper and lower limit values as described below:

- Actual value setting method: Weighing a sample with a scale and then making it a setting value.
- Numeric value setting method: Inputting a setting value directly via key operation.

The discrimination is performed according to the following criteria:

- Absolute value: The discrimination is performed based on the upper and lower limit values that have been set in advance.
- Relative value: A reference numeric value is set in advance, and the discrimination is performed based on the range defined by the upper and lower limit values that have been set for the reference numeric value.

（For example）   Two-point (upper and lower limits) setting, Reference value = 1000.00g,
Lower limit value = 900.00 g, Upper limit value = 1200.00 g

Discrimination method	Reference value	Lower limit value	Upper limit value
	1000.00 g	900.00 g	1200.00 g
Absolute value		900.00 g	1200.00 g
Relative value	1000.00 g	-100.00 g	200.00 g

1 **Select the "Actual value setting method" or "Numeric value setting method".**

Reference	(1)	Reference value, Lower limit value and Upper limit value can be set also via Setting menu below.

- Comparator setting for Weighing mode: 33 COMPARE WEIGHT
- Comparator setting for Percentage mode:34 COMPARE PERCENT
- Comparator setting for Counting mode:35 COMPARE COUNT
- Comparator setting for Multiplied by Coefficient mode:36 COMPARE MULT

(2) Comparator function is available in Weighing mode, Percentage mode, Counting mode and Multiplied by Coefficient mode.
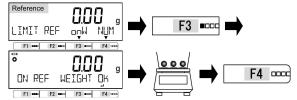
5-3-1   Actual value setting method
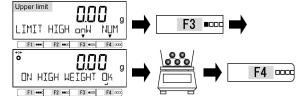
1 **Set a lower limit value.**

| Lower limit | 0.00 g |
| LIMIT LOW   onW   NUM |
| F1 ▬ | F2 ▬ | F3 ▬ | F4 ▬ |

➡ **F3** ■□□□ ➡

| °⚬ | 0.00 g |
| ON LOW   WEIGHT OK |
| F1 ▬ | F2 ▬ | F3 ▬ | F4 ▬ |

➡ [scale] ➡ **F4** □□□□

Push [F3] key to select.

   onW：Actual value
Place a sample to be weighed that is
equivalent to the lower limit value.
Push [F4] key to fix.

The lower limit value is recorded.

2 **Set a reference value.**
(In the case of the relative value discrimination)

| Reference | 0.00 g |
| LIMIT REF   onW   NUM |
| F1 ▬ | F2 ▬ | F3 ▬ | F4 ▬ |

➡ **F3** ■□□□ ➡

| °⚬ | 0.00 g |
| ON REF   WEIGHT OK |
| F1 ▬ | F2 ▬ | F3 ▬ | F4 ▬ |

➡ [scale] ➡ **F4** □□□□

Push [F3] key to select.

   onW：Actual value
Place a sample to be weighed that is
equivalent to the reference limit value.
Push [F4] key to fix.

The reference value is recorded.

3 **Set an upper limit value.**

| Upper limit | 0.00 g |
| LIMIT HIGH   onW   NUM |
| F1 ▬ | F2 ▬ | F3 ▬ | F4 ▬ |

➡ **F3** ■□□□ ➡

| °⚬ | 0.00 g |
| ON HIGH WEIGHT OK |
| F1 ▬ | F2 ▬ | F3 ▬ | F4 ▬ |

➡ [scale] ➡ **F4** □□□□

Push [F3] key to select.
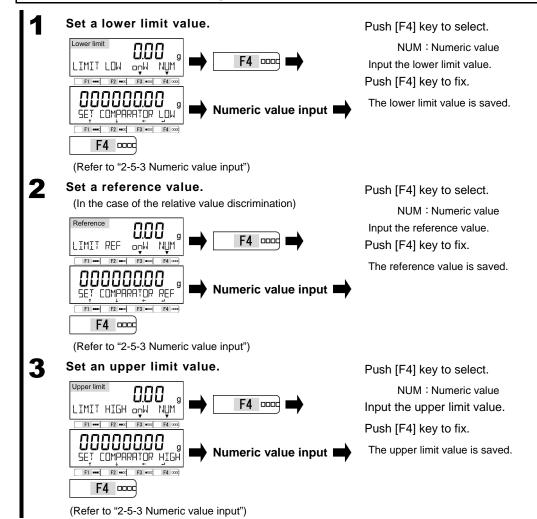
   onW：Actual value
Place a sample to be weighed that is
equivalent to the upper limit value.
Push [F4] key to fix.

The upper limit value is recorded.

5-3-2   Numeric value setting method

1   **Set a lower limit value.**

Lower limit   0.00 g
LIMIT LOW   onW   NUM
F1   F2   F3   F4

➡ F4 ➡

00000000 g
SET COMPARATOR LOW
F1   F2   F3   F4

➡ **Numeric value input** ➡

F4

(Refer to "2-5-3 Numeric value input")

Push [F4] key to select.

NUM：Numeric value

Input the lower limit value.

Push [F4] key to fix.

The lower limit value is saved.

2   **Set a reference value.**

(In the case of the relative value discrimination)

Reference   0.00 g
LIMIT REF   onW   NUM
F1   F2   F3   F4

➡ F4 ➡

00000000 g
SET COMPARATOR REF
F1   F2   F3   F4

➡ **Numeric value input** ➡

F4

(Refer to "2-5-3 Numeric value input")

Push [F4] key to select.

NUM：Numeric value

Input the reference value.

Push [F4] key to fix.

The reference value is saved.

3   **Set an upper limit value.**

Upper limit   0.00 g
LIMIT HIGH   onW   NUM
F1   F2   F3   F4

➡ F4 ➡

00000000 g
SET COMPARATOR HIGH
F1   F2   F3   F4

➡ **Numeric value input** ➡

F4

(Refer to "2-5-3 Numeric value input")

Push [F4] key to select.

NUM：Numeric value

Input the upper limit value.

Push [F4] key to fix.

The upper limit value is saved.

6 External input/output functions

This function is used for communication through the external peripheral devices. There are RS-232C (D-SUB 9P) and USB (Type B) interface as standard equipment, and each interface slot for option.

6-1 Hierarchy of the external input / output functions

Reference	- <43 OP RS232C> settings except <434 COMPARE> are valid only for the product with "Extension RS232C option" or "Ethernet option". - <44 OP RELAY> setting is valid only for the product with "Relay Contact option".

Legal Metrology	▢ : Not indicated. (1) <41A/42A/43A STATUS>: ON. (2) <433 CONDITION 1,3,6>: Not indicated only when Extension RS232C option is connected.

★: Initial setting value

External input/output functions 4 EXTERNAL I/O	RS232C (Standard) 41 RS232C			
	Operation 411 ACTIVATE	★	OFF	Stop
			ON	Operation
	Communication format 412 FORMAT		6	Format 6 digits
			7	Format 7 digits
			8	Format 8 digits
			CSP 6	CSP format 6 digits
			CSP 7	CSP format 7 digits
		★	CBM	CBM format
	Output conditions 413 CONDITION		OFF	Output stop
			1	Continuous output at all times
			2	Continuous output at stable times
			3	Push down[Out put]key for one-time instant output
			4	Auto output
			5	One-time output at stable times
			6	One-time output at stable times
		★	7	Push down[Out put]key for one-time output at stable times
	Comparator output setting 414 COMPARE	★	0	As per the output setting
			1	Output when discrimination result is OK or absent
	Baud rate 415 BAUD RATE	★	1200	1200bps
			2400	2400bps
			4800	4800bps
			9600	9600bps
			19200	19200bps
			34800	38400bps
			57600	57600bps
			115.2K	115200bps
	Parity 416 PARITY	★	OFF	None
			ODD	Odd number
			EVEN	Even number
	Stop bit 417 STOP BIT		1BIT	1bit
		★	2BIT	2bit
	Unused high order digit 418 BLANK		ZERO	Fill with 0 (0×30)
		★	SPASE	Fill with a blank space (0×20)
	Response command 419 RESPONSE	★	1	"A00, Exx" format
			2	ACK, NAK format
	Net value status 41A STATUS	★	OFF	Not added
			ON	Append

USB (Standard) 42 USB			

Operation 421 ACTIVATE	★	OFF	Stop
		ON	Operation

Communication format 422 FORMAT		6	Format 6 digits
		7	Format 7 digits
		8	Format 8 digits
		CSP 6	CSP format 6 digits
		CSP 7	CSP format 7 digits
	★	CBM	CBM format

Output conditions 423 CONDITION		OFF	Output stop
		1	Continuous output at all times
		2	Continuous output at stable times
		3	Push down[Out put]key for one-time instant output
		4	Auto output
		5	One-time output at stable times
		6	One-time output at stable times
	★	7	Push down[Out put]key for one-time output at stable times

Comparator output setting 424 COMPARE	★	0	As per the output setting
		1	Output when discrimination result is OK or absent

Baud rate 425 BAUD RATE	★	1200	1200bps
		2400	2400bps
		4800	4800bps
		9600	9600bps
		19200	19200bps
		34800	38400bps
		57600	57600bps
		115.2K	115200bps

Parity 426 PARITY	★	OFF	None
		ODD	Odd number
		EVEN	Even number

Stop bit 427 STOP BIT		1BIT	1bit
	★	2BIT	2bit

Unused high order digit 428 BLANK		ZERO	Fill with 0 (0×30)
	★	SPASE	Fill with a blank space (0×20)

Response command 429 RESPONSE	★	1	"A00, Exx" format
		2	ACK, NAK format

Net value status 42A STATUS	★	OFF	Not added
		ON	Append

| RS232C (Expanded option) 43 OP RS232C | Operation 431 ACTIVATE | ★ | OFF | Stop |
| | | | ON | Operation |

Communication format 432 FORMAT		6	Format 6 digits
		7	Format 7 digits
		8	Format 8 digits
		CSP 6	CSP format 6 digits
		CSP 7	CSP format 7 digits
	★	CBM	CBM format

Output conditions 433 CONDITION		OFF	Output stop
		1	Continuous output at all times
		2	Continuous output at stable times
		3	Push down[Out put]key for one-time instant output
		4	Auto output
		5	One-time output at stable times
		6	One-time output at stable times
	★	7	Push down[Out put]key for one-time output at stable times

| Comparator output setting 434 COMPARE | ★ | 0 | As per the output setting |
| | | 1 | Output when discrimination result is OK or absent |

Baud rate 435 BAUD RATE	★	1200	1 2 0 0 b p s
		2400	2 4 0 0 b p s
		4800	4 8 0 0 b p s
		9600	9 6 0 0 b p s
		19200	1 9 2 0 0 b p s
		34800	3 8 4 0 0 b p s
		57600	5 7 6 0 0 b p s
		115.2K	1 1 5 2 0 0 b p s

Parity 436 PARITY	★	OFF	None
		ODD	Odd number
		EVEN	Even number

| Stop bit 437 STOP BIT | | 1BIT | 1 b i t |
| | ★ | 2BIT | 2 b i t |

| Unused high order digit 438 BLANK | | ZERO | Fill with 0 (0×30) |
| | ★ | SPASE | Fill with a blank space (0×20) |

| Response command 439 RESPONSE | ★ | 1 | "A00, Exx" format |
| | | 2 | ACK, NAK format |

| Net value status 43A STATUS | ★ | OFF | Not added |
| | | ON | Append |

| Relay output (Option) 45 OP LIMIT | Operation 451 ACTIVATE | | OFF | Stop |
| | | ★ | ON | Operation |

6-2   Standard RS-232C Connecter terminal numbers and their functions

The RS-232C connector pin alignment for this product is as shown below:

	Terminal no	Signal name	Input/output	Function
D-SUB9P male connector Cable fixing screw : No.4-40 UNC 1 2 3 4 5 ○ ○ ○ ○ ○ ○ ○ ○ ○ 6 7 8 9	1	–	–	–
	2	RXD	Input	Receiving data
	3	TXD	Output	Transmitting data
	4	DTR	Output	HIGH (When the balance is powered ON)
	5	GND	–	Signal grounding
	6	–	–	–
	7	–	–	–
	8	–	–	–
	9	EXT. TARE	Input	External tare range setting

Reference

(1)   Use the following examples as a guide to connect the balance to external devices using the cable.
- Sample connection with a PC/AT compatible machine

PC (D-SUB9P) — Blance (D-SUB9P)

PC (D-SUB9P)		Blance (D-SUB9P)	
TXD	3	2	RXD
RXD	2	3	TXD
GND	5	5	GND
DCD	1		
RTS	7		
CTS	8		
DSR	6		
DTR	4		

(2)   D-sub9P Connecter can set a tare range or adjust the zero-point from an external device by connecting a contact or a transistor switch between the pin for externally setting a tare range (Pin 9) and the signal ground pin (Pin 5).

When doing so, allow at least 400 ms for connection (ON) time (Maximum voltage: 15 V when the balance is turned OFF, sink current: 20 mA when it is turned ON).

6-3   Standard USB Connecter terminal numbers and their functions

The USB (Type B) connector pin alignment for this product is as shown below:

	Terminal no.	Signal name	Function
1 2 4 3	1	V_{BUS}	Bus power input Rating: 4.75 V - 5.25 V
	2	D –	Data signal
	3	D +	Data signal
	4	GND	Signal grounding

6-4 Communication format

6-4-1 Basic communication specification

Items		Description
Communication method		RS-232C: Full-duplex communication method USB: Half-duplex communication method
Synchronization method		Asynchronous communication method
Electrical specification		RS-232C: EIA-232-D/E USB: USB2.0
Baud rate		1200/2400/4800/9600/ 19200/38400/57600/115200bps
Transmission code Composition	Start bit	1 bit
	Parity bit	None/Odd number/Even number
	Data bit	8 bit
	Stop bit	1 bit/2 bit

6-4-2 Basic data output format

- 6-digit numeric format

Consists of 14 characters, including terminators (CR=0xDH/LF=0xAH).

1	2	3	4	5	6	7	8	9	10	11	12	13	14
P1	D1	D2	D3	D4	D5	D6	D7	U1	U2	S1	S2	CR	LF

- 7-digit numeric format

Consists of 15 characters, including terminators (CR=0xDH/LF=0xAH).

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
P1	D1	D2	D3	D4	D5	D6	D7	D8	U1	U2	S1	S2	CR	LF

- 8-digit numeric format

Consists of 16 characters, including terminators (CR=0xDH/LF=0xAH).

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
P1	D1	D2	D3	D4	D5	D6	D7	D8	D9	U1	U2	S1	S2	CR	LF

Reference   Date bit: 8 bit, Parity bit/Stop bit: Can be changed.

6-4-3　Meaning of the data

Symbol		Code		Description
Symbol		Code		Description

Symbol		Code		Description
[P1] (one character) Indicates the polarity of data.				
+		0x2B		Zero or positive data
-		0x2D		Negative data
[D1 to D7/D8/D9] (seven or eight or nine characters) Stores numeric data.				
0－9		0x30－0x39		0 to 9(numeric)
.		0x2E		- Decimal point (floating)
(SP)		0x20		- A space at the top of a numeric value - Output to the least significant digit in the absence of a decimal point - Unused high-order digit
[U1, U2] (two characters) Indicates the unit used to show numeric data.				
M	G	0x4D	0x47	mg (milligram)
(SP)	G	0x20	0x47	g (gram)
C	T	0x43	0x54	ct (carat)
M	O	0x4D	0x4F	mom (momme)
O	Z	0x4F	0x5A	oz (ounce)
L	B	0x4C	0x42	lb (pound)
O	T	0x4F	0x54	ozt (troy ounce)
D	W	0x44	0x57	dwt (penny weight)
G	R	0x47	0x52	GN (grain)
T	L	0x54	0x4C	tlH (Hong Kong tael)
T	L	0x54	0x4C	tlS (Singapore, Malaysia tael)
T	L	0x54	0x4C	tlT (Taiwan tael)
t	o	0x74	0x6F	to (tola)
M	S	0x4D	0x53	MSG (mesghal
B	A	0x42	0x41	BAt (baht)
P	C	0x50	0x43	PCS (parts counting)
(SP)	%	0x20	0x25	% (percentage weighing)
(SP)	#	0x20	0x23	# (Multiplied by Coefficient)
[S1] (one character) Indicates the judgment result when the limit function is used.				
L		0x4C		Shortage（LOW）
G		0x47		proper（OK）
H		0x48		Over（HIGH）
(SP)		0x20		No judgment result or data type specified
e		0x65		Net weight
f		0x66		Tare weight
P		0x50		Preset tare weight
T		0x54		Total value (Accumulated value)
U		0X55		Unit weight
d		0x64		Gross
[S2] (one character) Indicates the status.				
S		0x53		Data stable
U		0x55		Date unstable
E		0x45		Data error (Indicates that data other than S2 is invalid)
(SP)		0x20		No status specified

6-4-4   CBM data output format

Composed of 26 characters including a terminator (CR=0xDH/LF=0xAH)

(Date bit: 8 bit, Parity bit/Stop bit: Can be changed.)

1	2	3	4	5	6	7	8	9	10	11	12	13	
S1	C1	(SP)	T1	T2	T3	T4	T5	T6	D1	D2	D3	D4	(SP): space
14	**15**	**16**	**17**	**18**	**19**	**20**	**21**	**22**	**23**	**24**	**25**	**26**	
D5	D6	D7	D8	D9	D10	D11	D12	U1	U2	(SP)	CR	LF	

ERROR

1	2	3	4	5	6	7	8	9	10	11	12	13	
*	*	(SP)	E	R	R	O	R	(SP)	*	*	*	*	(SP): space
14	**15**	**16**	**17**	**18**	**19**	**20**	**21**	**22**	**23**	**24**	**25**	**26**	
*	*	*	*	*	*	*	*	*	*	(SP)	CR	LF	

6-4-5   Meaning of the data

Symbol	Code		Description
[S1] (1 character) Represents the status.			
(SP)	0x20		Data stable
*	0x2A		Data unstable
[C1] (1 character) Represents the result of comparator function.			
(SP)	0x20	Comparator result:	Proper(OK) or No result
H	0x48		Over(HIGH)
L	0x4C		Shortage(LOW)

[T1-T6] (6 characters) Represents the type of the data.

T1	T2	T3	T4	T5	T6							Description
(SP)	(SP)	(SP)	(SP)	(SP)	(SP)	0x20	0x20	0x20	0x20	0x20	0x20	Net weight (not tared)
N	E	T	(SP)	(SP)	(SP)	0x4E	0x45	0x54	0x20	0x20	0x20	Net weight (tared)
P	T	(SP)	(SP)	(SP)	(SP)	0x50	0x54	0x20	0x20	0x20	0x20	Preset tare weight
T	A	R	E	(SP)	(SP)	0x54	0x41	0x52	0x45	0x20	0x20	Tare weight
T	O	T	A	L	(SP)	0x54	0x4F	0x54	0x41	0x4C	0x20	Total value (Accumulated value)
G	R	O	S	S	(SP)	0x47	0x52	0x4F	0x53	0x53	0x20	Gross
U	N	I	T	(SP)	(SP)	0x55	0x4E	0x49	0x54	0x20	0x20	Unit weight

Symbol	Code	Description
[D1-D12] (12 characters) Numeric value data is stored.		
+	0x2B	When the data are 0 or positive
-	0x2D	When the data are negative
0 – 9	0x30 – 0x39	Numeric value (0 – 9)
.	0x2E	Decimal point (floating decimal point)
[	0x5B	The number surrounded by '['and
]	0x5D	']' means auxiliary indication
(SP)		- Spaces fill the top of the data. - Output to the least significant digit in the absence of a decimal point - Unused high-oder digit

Symbol		Code		Description	
[U1, U2] (2 characters) Represents the unit of numeric value data.					
M	G	0x4D	0x47	mg	(milligram)
(SP)	G	0x20	0x47	g	(gram)
C	T	0x43	0x54	ct	(carat)
M	O	0x4D	0x4F	mom	(momme)
O	Z	0x4F	0x5A	oz	(ounce)
L	B	0x4C	0x42	lb	(pound)
O	T	0x4F	0x54	ozt	(troy ounce)
D	W	0x44	0x57	dwt	(penny weight)
G	R	0x47	0x52	GN	(grain)
T	L	0x54	0x4C	tlH	(Hong Kong tael)
T	L	0x54	0x4C	tlS	(Singapore, Malaysia tael)
T	L	0x54	0x4C	tlT	(Taiwan tael)
t	o	0x74	0x6F	to	(tola)
M	S	0x4D	0x53	MSG	(mesghal)
B	A	0x42	0x41	BAt	(baht)
P	C	0x50	0x43	PCS	(parts counting)
(SP)	%	0x20	0x25	%	(percentage weighing)
(SP)	#	0x20	0x23	#	(Multiplied by Coefficient)

6-5   Input command

6-5-1   Transmission procedure

1   Send an input command from an external device to the balance.

The table below shows the enable/disable of input commands in each measuring mode.

Commands			
Measuring mode	Zero-point adjustment, Tare subtraction, Date/Time output	Output control, Comparator setting, Preset tare setting, Interval time setting	External contact input
Weighing	x	x	x
Counting	x	x	x
Percentage	x	x	x
Multiply	x	x	x
Specific gravity	x	-	x
Statistics	x	-	x
Animal	x	-	x
Formulation	-	-	-

2   Upon successful completion of an input command, the balance will send either a normal completion response or the result data requested by the command to the external device.

- If the operation has not resulted in successful completion, or if the command is invalid (an error), the balance will transmit an error response.

- When the balance is in normal display mode, it usually sends a response to a command within one second of receiving the command. For the tare range, span adjustment or span test commands, a response is sent after the commands are completely processed.

⚠ CAUTION	(1) After you have sent an input command, the balance return the response command approximately in 1 second.
	(2) Do not send another command to the balance until the external device receives a response from the balance.

Reference	(1) In the case below, the balance can need additional response time.
	(2) In the case that <17 WT STABLE> is <ON>, the balance waits the weighing stability after receiving Tare-subtraction command/Zero-point adjustment command.
	(3) If the balance receives a command when you are setting a function, when the balance is under span adjustment, or the balance is busy for other reasons, the command is executed after the current operation has been completed.

6-5-2   Input command composition 1

Composed of four characters including a terminator (CR=0xDH/LF=0xAH).

1	2	3	4
C1	C2	CR	LF

6-5-3   Command format

6-5-3 (1)   Zero-point adjustment/Tare/Output control setting command

⚠ CAUTION	Please take care not to take alphabetical "O" for Arabic number "0".

C1	C2	Code (C1)	Code (C2)	Description	Response A00/Exx format	ACK/NAK format
T	(SP)	0x54	0x20	Tare		
Z	(SP)	0x5a	0x20	Zero-point adjustment		
O	0	0x4f	0x30	Stop output.		
O	1	0x4f	0x31	Continuous output at all times		
O	2	0x4f	0x32	Continuous output at stable times (Output stop at unstable times)		
O	3	0x4f	0x33	Push down [Output] key for one-time instant output.	A00: Normal response	ACK: Normal response
O	4	0x4f	0x34	Auto output		
O	5	0x4f	0x35	One-time output at stable times (Output stop at unstable times)		
O	6	0x4f	0x36	One-time output at stable times (Continuous output at unstable times)	E01: Abnormal response	NAK: Abnormal response
O	7	0x4f	0x37	Push down [Output] key for one-time output at stable times.		
O	8	0x4f	0x38	One-time instant output		
O	9	0x4f	0x39	One-time output after stability is obtained		
O	A	0x4f	0x41	Interval function (Output once each time the output time has elapsed)		
O	B	0x4f	0x42	Interval function (Output once during stabilization, each time the output time has elapsed)		

Reference	(1) Commands O0 to O7 have the same functions as the output control set by the setting menu.
	(2) Commands O8 and O9 are used to request data from the balance.
	(3) Once the O0 to O7 commands are executed, that state is maintained. However, the status is reset to the setting menu when the balance is turned on again.
	(4) When the OA or OB command is input, the interval function starts, and when input again, the interval function ends.
	(5) After the O8 or O9 command is executed, it returns to "O0."

6-5-3 (2)   Date output request and time output request

C1	C2	Code (C1)	Code (C2)	Description	Response
D	D	0x44	0x44	Date output request	Date data
D	T	0x44	0x54	Time output request	Time data

6-5-4 Input command composition 2

Composed of 15 characters including a terminator (CR=0xDH/LF=0xAH)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
C1	C2	,	C3	C3	C3	C3	C3	C3	C3	C3	C3	C3	CR	LF

6-5-5 Command format

Reference	(1) 'C3' is maximum ten-digit (including the polarity +/-, comma and point) numeric data.

(1) 'C3' is maximum ten-digit (including the polarity +/-, comma and point) numeric data.

Example) Upper limit input 1200.00g: "LA,1200.00"

Preset tare input 1000.00g: "PT,1000.00"

Interval time input 12:34:56: "IA,12,34,56" (marked off by commas)

(2) Make sure not input the measuring unit (g, ct, etc.).

(3) Input the command when Weighing mode, Percentage mode, Counting mode or Multiplied by Coefficient mode is operating.

If it is input while the other mode operation, the balance output an abnormal response.

(4) If the input value is invalid, the balance output an abnormal response.

6-5-5 (1) Comparator setting command

C1	C2	Code (C1)	Code (C2)	Description	C3	Response	
						A00/Exx format	ACK/NAK format
L	A	0x4C	0x41	Upper limit value setting	Numeric value setting	A00: Normal response E01: Abnormal response	ACK: Normal response NAK: Abnormal response
L	B	0x4C	0x42	lower limit value setting	Numeric value setting		
L	C	0x4C	0x43	Reference value setting	Numeric value setting		

6-5-5 (2) Preset tare value setting command

C1	C2	Code (C1)	Code (C2)	Description	C3	Response	
						A00/Exx format	A00/Exx format
P	T	0x50	0x54	Preset tare value setting	Numeric value setting	A00: Normal response E01: Abnormal response	ACK: Normal response NAK: Abnormal response

Reference	(1) When the normal response, the preset tare value is input in <321 PRESET 1> and the balance operates Preset tare.

(1) When the normal response, the preset tare value is input in <321 PRESET 1> and the balance operates Preset tare.

(2) If the input value is "0" at Preset tare setting value command, the preset tare operation is canceled.

6-5-5 (3)   Interval (output) time setting command

C1	C2	Code (C1)	Code (C2)	Description	C3	Response	
						A00/Exx format	A00/Exx format
I	A	0x49	0x41	Interval (output) time setting	Numeric value setting	A00: Normal response E01: Abnormal response	ACK: Normal response NAK: Abnormal response

6-6   Response

6-6-1   Response command format ("A00"/"Exx" format)

Consists of five characters including terminators.

1	2	3	4	5
A1	A2	A3	CR	LF

6-6-2   Response command

A1	A2	A3	code(A1)	code(A2)	code(A3)	Description
A	0	0	0x41	0x30	0x30	Normal response
E	0	1	0x45	0x30	0x31	Abnormal response

6-6-3   Response command format ("ACK"/"NAK" format)

Consists of one character without a terminator.

1
A1

6-6-4   Response command

A1	code(A1)	Description
ACK	0×06	Normal response
NAK	0×15	Abnormal response

6-7   External contact input

D-sub9P Connecter can set a tare range or adjust the zero-point from an external device by connecting a contact or a transistor switch between the pin for externally setting a tare range (Pin 9) and the signal ground pin (Pin 5). When doing so, allow at least 400 ms for connection (ON) time (Maximum voltage: 15 V when the balance is turned OFF, sink current: 20 mA when it is turned ON).

⚠ CAUTION	(1) While external contact input is selected, command input is not available.
	(2) There is no response command corresponding to external contact input.
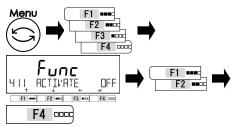
6-8   Communication setting

6-8-1   Standard RS232C/USB and optional Extension RS232/Ethernet
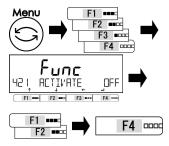
Legal Metrology
(1)   Output condition <413 CONDITION 1,3,6>, cannot be selected.
(2)   <433 CONDITION 1,3,6> cannot be selected only when Extension RS232C option is connected.
(3)   <41A STATUS>, <42A STATUS> and <43A STATUS> cannot be selected. The net value status is always appended.
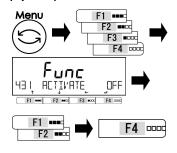
1   **Select the standard RS-232C communication operation.**

Push [Menu] key, then push [F1-F4] keys to go to <411 ACTIVATE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

OFF: Stop
ON: Operation

Push [F4] key to fix.

Select the standard USB communication operation.

Push [Menu] key, then push [F1-F4] keys to go to <421 ACTIVATE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

OFF: Stop
ON: Operation

Push [F4] key to fix.

Select the Extension RS-232C communication/Ethernet operation (option).

Push [Menu] key, then push [F1-F4] keys to go to <431 ACTIVATE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

OFF: Stop
ON: Operation

Push [F4] key to fix.

2 Select the communication setting.

Refer to the step 1 to key operation for setting.

Select the communication condition.

`412  FORMAT / 422  FORMAT / 432  FORMAT`

Set list

6 : Shinko format 6 digits	7 : Shinko format 7 digits	8 : Shinko format 8 digits
CSP6 : CSP format 6 digits	CSP7 : CSP format 7 digits	CBM : CBM format

Select the output conditions.

`413  CONDITION / 423  CONDITION / 433  CONDITION`

Set list

0 : Output stop	1 : Continuous output at all times	2 : Continuous output at stable times (Output stop at unstable times)
3 : Push down [Output] key for one-time instant output.	4 : Auto output	5 : One-time output at stable times (Output stop at unstable times)
6 : One-time output at stable times (Continuous output at unstable times)	7 : Push down [Output] key for one-time output at stable times	

Select the comparator output.

`414  COMPARE / 424  COMPARE / 434  COMPARE`

Set list

0 : As per the output setting	1 : Output when discrimination result is OK or absent

Select the baud rate.

`415  BAUD RATE / 425  BAUD RATE / 435  BAUD RATE`

Set list

1200 : 1200 bps	2400 : 2400 bps	4800 : 4800 bps
9600 : 9600 bps	19200 : 19200 bps	38400 : 38400 bps
57600 : 57600 bps	115.2 k : 115200 kbps	

Select the parity bit.

`416  PARITY / 426  PARITY / 436  PARITY`

Set list

OFF : None	ODD : Odd number	EVEN : Even number

Select the stop bit.

`417  STOP BIT / 427  STOP BIT / 437  STOP BIT`

Set list

1BIT : 1 bit	2BIT : 2 bit	

Select unused high order digit.

`418  BLANK / 428  BLANK / 438  BLANK`

Set list

ZERO : Full with 0 (0x30)	SPACE : Full with a blank space (0x20)

Select the response command format.

`419  RESPONSE / 429  RESPONSE / 439  RESPONSE`

Set list

1 : "A00/Exx" format	2 : "ACK/NAK" format
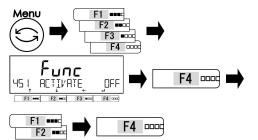
Select the net value status.

`41A  STATUS / 42A  STATUS / 42A  STATUS`

Set list

OFF : Not append	ON : Append

6-8-2   Relay Contact output (option)

Reference   External tare function is always valid.

1   **Select the Relay Contact output operation.**

Menu

F1
F2
F3
F4

Func
451   ACTIVATE   OFF
F1   F2   F3   F4

F4

F1
F2

F4
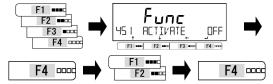
Push [Menu] key, then push [F1-F4] keys

to go to <451 ACTIVATE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    OFF: Stop
     ON: Operation

Push [F4] key to fix.

2   **Select the compare output setting.**

F1
F2
F3
F4

Func
451   ACTIVATE   OFF
F1   F2   F3   F4

F4

F1
F2

F4

Push [F1-F4] keys to go to

<434 COMPARE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

        As per the comparator
    0: setting (Refer to "3-10 Comparator
        function")

    1: Output when discrimination result
        is OK or absent

Push [F4] key to fix.

3   **Exit the setting menu.**

Menu

o   0.00   g
G/N   DATE TIME NEXT
F1   F2   F3   F4
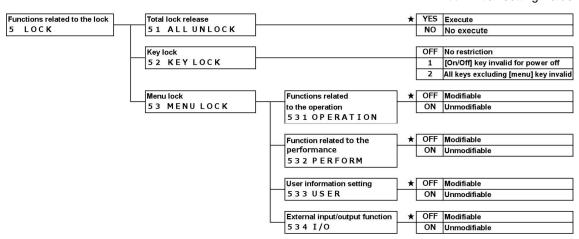
Push [Menu] key to shift to the measuring

mode.

7   Functions related to the lock

Impose limitations on key operation and accessing the menu items, etc.

7-1   Hierarchy of functions related to the lock

★: Initial setting value

Functions related to the lock	Total lock release		★	YES	Execute
5 LOCK	51 ALL UNLOCK			NO	No execute
	Key lock			OFF	No restriction
	52 KEY LOCK			1	[On/Off] key invalid for power off
				2	All keys excluding [menu] key invalid
	Menu lock	Functions related	★	OFF	Modifiable
	53 MENU LOCK	to the operation		ON	Unmodifiable
		531 OPERATION			
		Function related to the	★	OFF	Modifiable
		performance		ON	Unmodifiable
		532 PERFORM			
		User information setting	★	OFF	Modifiable
		533 USER		ON	Unmodifiable
		External input/output function	★	OFF	Modifiable
		534 I/O		ON	Unmodifiable

7-2   Total lock release

All locks that have been set can be released.

1   **Select the total lock release.**

Push [Menu] key, then push [F1-F4] keys
to go to <51 ALL UNLOCK>.
Push [F4] key.
Push [F1/F2] key to select.

     YES: Execute
      NO: NO execute
 Unlock all the settings.

2   **Exit the setting menu.**
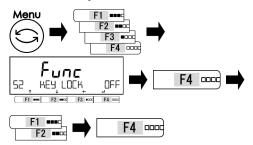
Push [Menu] key to shift to the measuring
mode.

7-3   Key lock function

Key operation can be locked.

1   **Select the key lock function.**

Menu

F1
F2
F3
F4

Func
52   KEY LOCK   OFF
F1   F2   F3   F4

F1
F2   →   F4

Push [Menu] key, then push [F1-F4] keys to go to <52 KEY LOCK>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

OFF: No restriction
1:   [On/Off] key invalid for power off
2:   All keys excluding [Menu] key invalid (Except in Setting menu)

Push [F4] key to fix.

2   **Exit the setting menu.**

Menu   →   0.00 g
B/G   DATE   TIME   NEXT
F1   F2   F3   F4

Push [Menu] key to shift to the measuring mode.

7-4   Menu lock function

Various setting menus can be locked.

1   **Select the menu lock function.**

Menu

F1
F2
F3
F4

Func
53   MENU LOCK
F1   F2   F3   F4   →   F4

F1
F2

Push [Menu] key, then push [F1-F4] keys to go to <53 MENU LOCK>.

Push [F4] key to change.
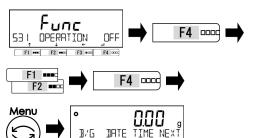
Push [F1/F2] key to select.

Refer to Set List.

Set list	
531 OPERATION : Function related to the operation <1 APPLICATIONS>	532 PERFORM : Function related to the performance <2 PERFORMANCE>
533 USER : User information setting <3 USER INFO>	534 I/O : External input/output functions <4 EXTERNAL I/O>

2   **Select modifiable/unmodifiable of each menu.**

Func
531   OPERATION   OFF
F1   F2   F3   F4   →   F4

F1
F2   →   F4

Menu   →   0.00 g
B/G   DATE   TIME   NEXT
F1   F2   F3   F4

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

OFF: Modifiable
ON: Unmodifiable

Push [F4] key to fix.

Push [Menu] key to shift to the weighing mode.

8   Controlling and adjustment functions

Perform setting of the scale ID, the span adjustment and the date and time.

8-1   Hierarchy of controlling and adjustment functions

Legal Metrology		: Not indicated.
		ALE1203(R) (Accuracy Class I) indicate <631 EX CAL> and <CAL> of <62* F* KEY>.

★: Initial setting value

Controlling and adjustment functions	Key assignment for mode selection	F 1 key at 4 layer	★1	WEIG	Weighing mode
6 ADMIN／ADJUST	61 SHORT CUT MODE	611 F1 KEY	★2	COUN	Couting mode
		F 2 key at 4 layer	★3	PCNT	Percentage mode
		612 F2 KEY		MULT	Multiplied by a Coefficient mode
		F 3 key at 4 layer		SPGR	Specific gravity mode
		613 F3 KEY		STAT	Statistics mode
				ANIM	Animal mode
				FORM	Formulation mode

	Free key assignment	F 1 key at 1 layer		NONE	OFF
	62 FREE KEY	621 F1 KEY	★1	G/N	Gross/Net
		F 2 key at 1 layer	★2	DATE	Date indication
		622 F2 KEY	★3	TIME	Time indication
		F 3 key at 1 layer	★4	TARE	Tare indication
		623 F3 KEY	★5	HIGH	Upper limit value
		F 4 key at 2 layer	★6	LOW	Lower limit value
		624 F4 KEY		ID	ID number indication
		F 5 key at 2 layer		g	Unit Set " g "
		625 F5 KEY		mg	Unit Set "m g "
		F 6 key at 2 layer		ct	Unit Set "ct"
		626 F6 KEY		ICAL	Internal Span adjustment
				CAL	External Span adjustment
				ADD	Adding execute
				TOTL	Total indication
				HOLD	Measurement indication hold
				GLPH	GLP header printing
				GLPF	GLP footer printing
				READ	Designation of readabillity(d)
				RESP	Response speed

	Maintenance setting	External span adjustment	Execute
	63 MAINTENANCE	631 EX CAL	
		External span calibration	Execute (rewrite)
		632 EX SPAN TEST	
		Internal span adjustment	Execute
		633 AUTO CAL	
		Internal span calibration	Execute (rewrite)
		634 AUTO SPAN TEST	
		Calibrating the Internal Weight	Execute
		636 REF CAL	
		Internal weight restore	Restore Default value
		637 REF CAL RESTORE	

Scale control setting	Balance ID setting		Setting value input
64 SCALE MANAGE	**641 SCALE ID**		

Password control	★	OFF	Disable
642 PASSWORD		ON	Enable

Administrator Password registation		Setting value input
643 SET ADMIN PASS		

User password registration		Setting value input
644 SET USER PASS		

Outputting of the span adjustment/test reslt	★	OFF	Disable
645 SPAN OUT		ON	Enable

Date indication format		Y/M/D	Year, Month, Day
646 DISP DATE	★	D/M/Y	Day, Month, Year
		M/D/Y	Month, Day, Year

Date setting		Setting value input
647 DATE SETTING		

Time setting		Setting value input
648 TIME SETTING		

Printing language	★	ENG	English
649 LANGUAGE		GERM	Deutsch
		SPN	Espanol
		FRC	French
		JPN	Japanese

Readability Setting	★	1	1 d
64A SPACING		2	2 d
		5	5 d
		10	10 d

Span adjustment with internal weight at power-on	★	OFF	Disable
64B START CAL		FORCE	Enable
		SELEC	Selectable

Direct start setting	★	OFF	Disable
64C DIRECT ST		ON	Enable

Initialize		YES	Cancel
64D INITIALIZE		NO	Execute

8-2   Shortcut setting for accessing various measuring modes

Shortcuts for various measuring mode can be assigned to <<F1-F3>> which are displayed above [F1-F3] key.

| Legal Metrology | Only Weighing mode <WEIG>, Counting mode <COUN>, Percentage mode <PCNT> and Specific gravity mode <SPGR> can be selected. |

1   **Select <<F1-F3>>.**

Push [Menu] key, then push [F1-F4] keys to go to <611 F1 KEY>.

Push [F4] key to change.
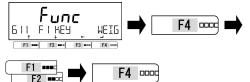
Push [F1/F2] key to select.

611 F1 KEY: <<F1>> above [F1] key
612 F2 KEY: <<F2>> above [F2] key
613 F3 KEY: <<F3>> above [F3] key

Push [F4] key to fix.

2   **Select the measuring modes.**

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

Refer to Set List.

Push [F4] key to fix.

Set list		
WEIG : Weighing mode	COUN : Counting mode	PCNT : Percentage mode
MULT : Multiplied by Coefficient mode	SPGR : Specific gravity mode	STAT : Statistics mode
ANIM : Animal mode	COMP : Formulation mode	

3   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.

8-3   Free key setting

| ⚠ CAUTION | Free key setting is valid only in the weighing mode. |

| Legal Metrology | (1)   <CAL> cannot be selected except ALE1203(R). |
| | (2)   <mg> and <HOLD> cannot be selected. |

Various function can be assigned to the <<F1-F6>> (Free key), which are displayed above the [F1-F3] keys.
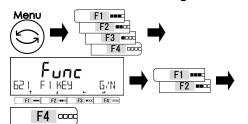
Display1 (<<F1-F3>>)

Display2 (<<F4-F6>>)

1   **Select the <<F1-F6>> setting menu.**
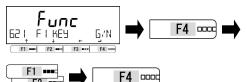
Push [Menu] key, then push [F1-F4] keys to go to <621 F1 KEY>.

Push [F1/F2] key to select each Free key setting menu.

Refer to "Free key setting menu list".

Free key setting menu list		
621 F1 KEY ： <<F1>>	622 F2 KEY ： <<F2>>	623 F3 KEY ： <<F3>>
624 F4 KEY ： <<F4>>	625 F5 KEY ： <<F5>>	626 F6 KEY ： <<F6>>

2   **Select the function to assign to the Free key.**

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

Refer to Set List.
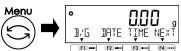
Push [F4] key to fix.

Set list	
62* F* KEY NONE ： OFF	62* F* KEY B/G ： Gross/Net
62* F* KEY DATE ： Date indication	62* F* KEY TIME ： Time indication
62* F* KEY TARE ： Tare value indication	62* F* KEY HIGH ： Upper limit value
62* F* KEY LOW ： Lower limit value	62* F* KEY ID ： ID number indication
62* F* KEY g ： Unit set "g"	62* F* KEY mg ： Unit set "mg"
62* F* KEY ct ： Unit set "ct"	62* F* KEY ICAL ： Internal span adjustment
62* F* KEY CAL ： External span adjustment	62* F* KEY ADD ： Adding execute
62* F* KEY TOTL ： Total indication	62* F* KEY HOLD ： Measurement indication hold
62* F* KEY GLPH ： GLP header printing	62* F* KEY GLPF ： GLP footer printing
62* F* KEY READ ： Designation of readability(d)	62* F* KEY RESP ： Response speed

3   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.

8-4   Maintenance settings

8-4-1   Span adjustment and span test

Span adjustment is to "decrease" the difference between an indicated value and the true value (mass), and span test is to "check" the difference between an indicated value and the true value.

This must be performed without fail in the case of doing high-accuracy weighing work.

Because an electronic balance is affected by the acceleration of gravity, adjustment/test is needed at every weighing location. The adjustment/test is also needed when (1) using a long period and (2) an accurate indication does not appear any longer.

⚠ CAUTION

(1) An external weight used for the span adjustment shall be the one equivalent to the OIML F1 class.

(2) An external weight used for the span adjustment of the ALE1203(R) shall be the one equivalent to the OIML E2 class.

(3) The span adjustment significantly affects the weighing accuracy. Please read this procedure carefully before getting to the adjustment.

8-4-1(1)   Span adjustment with external weight

Legal Metrology

(1) This mode is not available exept ALE1203(R).

(2) This mode can be available in ALE1203(R) (Accuracy Class I) in accordance with the reguration of your country. When span adjustment by external weight is prohibited even for Class I scale/balance, the error indication appears if you try to execute this function.

---

1 **Select the span adjustment with external weight.**

Push [Menu] key, then push [F1-F4] keys to go to <631 EX CAL>.
Push [F4] key to execute.

2 **Select the minimum interval for rounding the weight of the external weight.**

Push [F1/F2] key to select
     1: 1d
     2: 2d
     5: 5d
    10: 10d
Push [F1/F2] key to fix.
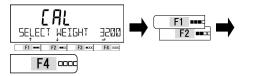
3 **Select a weight used for the span adjustment.**
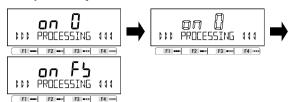
Push [F1/F2] key and select a weight used for the span adjustment.
 (Refer to List of "weights used for the span adjustment by model")
Push [F4] key to fix.
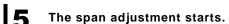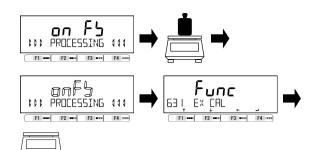
4 **Zero-point adjustment starts.**

Display changes to the order of <on 0> → "blinking of <on 0>".
On completion of the zero-point adjustment, the display automatically changes to <on FS>.

---

5 **The span adjustment starts.**

6 **Exit the setting menu.**

Place the weight in the center of the weighing pan.
Display changes to the order of <on FS> → "blinking of <on FS>".
Start of the span adjustment.
On completion of the span adjustment, the display automatically changes to <631 EX CAL>.
Unload the weight from the weighing pan.

Push [Menu] key to shift to the weighing mode.

Reference

(1) List of weights used for the span adjustment by model (Unit: g).

Model	ALE223(R)	ALE323(R)	ALE623(R)	ALE1203(R)	ALE1502(R)
Selectable weight	220	320	620	1200	1500
	200	300	600	1000	1000
	100	200	500	1000	1000
	50	100	200	500	500
	50	50	100	200	200
	5	5	10	20	20
VAR	1	1	1	1	1
selection	to 220	to 320	to 620	to 1200	to 1500

Model	ALE2202(R)	ALE3202(R)	ALE6202(R)	ALE8201(R)	ALE15001(R)
Selectable weight	2200	3200	6200	8200	15000
	2000	3000	6000	8200	15000
	1000	2000	5000	5000	10000
	500	1000	2000	5000	5000
	500	500	1000	2000	2000
	50	50	100	200	200
VAR	1	1	1	1	1
selection	to 2200	to 3200	to 6200	to 8200	to 15000

(2) The span adjustment by the use of a weight less than the weighing capacity may possibly indicate <UC> on the display. When this is the case, the weighing accuracy is not guaranteed.
Conditions under which <UC> is indicated;
- When a sample that is more than two times heavier than the weight that was used for the span adjustment is weighed, and
- When the readability (minimum indication) setting <64A READABILIT>, which is finer than the minimum interval for rounding setting <SELECT MIN> selected for the span adjustment, is performed.
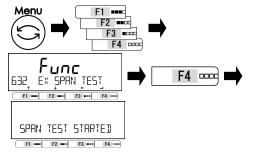
8-4-1(2)   Span test with external weight
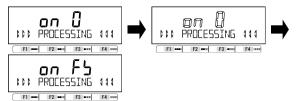
⚠ CAUTION   Make sure to use the external weight which is equal to the weighing capacity of each model.

1   Select the span test with external weight.

Menu ➡ F1 / F2 / F3 / F4 ➡

Func
632 EX SPAN TEST
F1 / F2 / F3 / F4   ➡   F4   ➡

SPAN TEST STARTED
F1 / F2 / F3 / F4

Push [Menu] key, then push [F1-F4] keys to go to <632 EX SPAN TEST>. Push [F4] key to execute.
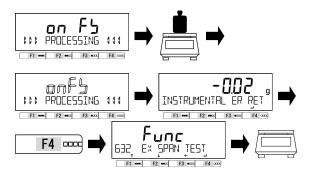
2   Zero-point adjustment starts.

on 0
▷▷▷ PROCESSING ◁◁◁
F1 / F2 / F3 / F4   ➡   on 0
▷▷▷ PROCESSING ◁◁◁
F1 / F2 / F3 / F4   ➡

on FS
▷▷▷ PROCESSING ◁◁◁
F1 / F2 / F3 / F4

Display changes to the order of <on 0> → "blinking of <on 0>".
On completion of the zero-point adjustment, the display automatically changes to <on FS>.

3   The span test starts.

on FS
▷▷▷ PROCESSING ◁◁◁
F1 / F2 / F3 / F4   ➡   [weight on pan]   ➡

onFS
▷▷▷ PROCESSING ◁◁◁
F1 / F2 / F3 / F4   ➡   -0.02 g
INSTRUMENTAL ER RET
F1 / F2 / F3 / F4   ➡

F4   ➡   Func
632 EX SPAN TEST
F1 / F2 / F3 / F4   ➡   [balance]

Place the weight in the center of the weighing pan.
Display changes to the order of <on FS> → "blinking of <on FS>".
Start of the span test.
On completion of the span test, the display automatically changes to
< INSTRUMENTAL ER> and the instrumental error of the balance is displayed.
Push [F4] key.

<632 EX SPAN TEST> is displayed.
Unload the weight from the weighing pan.

4   Exit the setting menu.

Menu   ➡   ○ 0.00 g
D/G DATE TIME NEXT
F1 / F2 / F3 / F4

Push [Menu] key to shift to the weighing mode.

8-4-1(3)   Span adjustment with internal weight
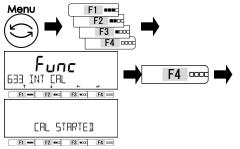
> **⚠ CAUTION**   (1) Do not power-off the balance while this function is operating.
>
> (2) Span adjustment operation of this product is semi-automatic span adjustment, not automatic span adjustment, so the balance doesn't automatically start span adjustment by detecting temperature change or time course.

> **Reference**   - This function does not operate when the balance is power supplied from USB only or from USB and dry-cell batteries.
>
> - Make sure to connect AC adapter, or insert dry-cell batteries and disconnect USB to operate this function.

1   **Select the span adjustment with internal weight.**

Push [Menu] key, then push [F1-F4] keys to go to <633 INT CAL>.

Push [F4] key to execute.

2   **The span adjustment starts.**

Display changes to the order of <Ch 0> → "blinking of <Ch 0>" → <Ch FS> → "blinking of <Ch FS>" → <633 INT CAL>.

3   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.
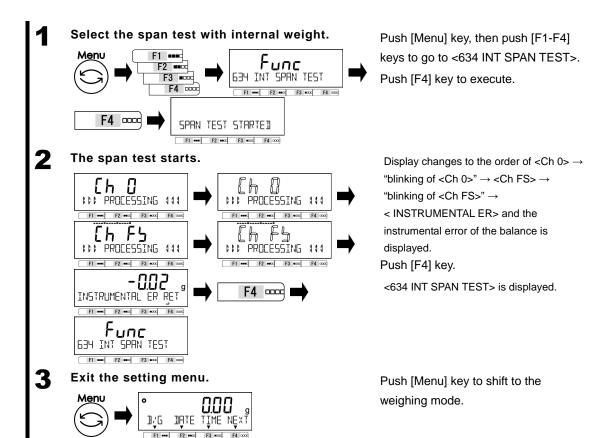
8-4-1(4)   Span test with internal weight

> **⚠ CAUTION**   Do not power-off the balance while this function is operating.

> **Reference**   - This function does not operate when the balance is power supplied from USB only or from both USB and dry-cell batteries.
>
> - Make sure to connect AC adapter, or insert dry-cell batteries and disconnect USB to operate this function.

1 **Select the span test with internal weight.**

Menu → F1 / F2 / F3 / F4 →

Func
634 INT SPAN TEST
→

F4 → SPAN TEST STARTED

Push [Menu] key, then push [F1-F4] keys to go to <634 INT SPAN TEST>. Push [F4] key to execute.

2 **The span test starts.**

Ch 0
▷▷▷ PROCESSING ◁◁◁
→
Ch 0
▷▷▷ PROCESSING ◁◁◁
→

Ch FS
▷▷▷ PROCESSING ◁◁◁
→
Ch FS
▷▷▷ PROCESSING ◁◁◁
→

-0.02 g
INSTRUMENTAL ER RET
→ F4 →

Func
634 INT SPAN TEST

Display changes to the order of <Ch 0> → "blinking of <Ch 0>" → <Ch FS> → "blinking of <Ch FS>" → < INSTRUMENTAL ER> and the instrumental error of the balance is displayed.
Push [F4] key.

<634 INT SPAN TEST> is displayed.

3 **Exit the setting menu.**

Menu →
○   0.00 g
B/G DATE TIME NEXT

Push [Menu] key to shift to the weighing mode.

8-4-2   Calibrating the internal weight

Use this function to calibrate the internal weight by external weight.
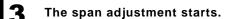
⚠ CAUTION	(1) To calibrate more accurately, use a weight that is equivalent to the weighing capacity (Max). (2) An external weight used for the span adjustment shall be the one equivalent to the OIML F1 class. (3) An external weight used for the span adjustment of the ALE1203(R) shall be the one equivalent to the OIML E2 class. (4) The calibrating the internal weight significantly affects the weighing accuracy. Please read this procedure carefully before getting to the adjustment.

Legal Metrology	This mode is not available.

1 **Select the calibtation of the internal weight.**

Menu → F1 / F2 / F3 / F4 →
Func
636 REF CAL
↑   ←   ↵

F4

Push [Menu] key, then push [F1-F4] keys to go to <636 REF CAL>.

Push [F4] key to execute.

2 **Zero-point adjustment starts.**

on 0
▷▷▷ PROCESSING ◁◁◁
→
on 0
▷▷▷ PROCESSING ◁◁◁
→

on FS
▷▷▷ PROCESSING ◁◁◁
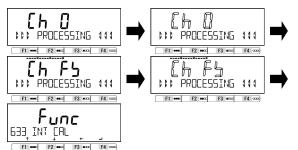
Display changes to the order of <on 0> → "blinking of <on 0>".
On completion of the zero-point adjustment, the display automatically changes to <on FS>.

3 **The span adjustment starts.**

```
   on  FS
 SPAN CALIBRATION
```

```
  on  FS
 SPAN CALIBRATION
```
→
```
  on  0
 SPAN CALIBRATION
```

```
  on  0
 SPAN CALIBRATION
```

```
  Ch  0
 SPAN CALIBRATION
```
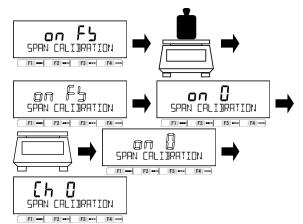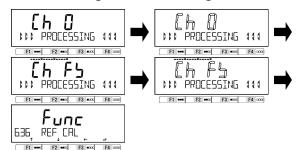
Place the weight in the center of the weighing pan.
Display changes to the order of
<on FS> → "blinking of <on FS>".
Start of the span adjustment.
On completion of the span adjustment, the display automatically changes to <on 0>.
Unload the weight from the weighing pan.
Display automatically changes to "blinking of <on 0>" and zero-point adjustment starts.
On completion of the zero-point adjustment, the display automatically changes to "blinking of <Ch 0>".

4 **The calibrating the internal weight starts.**

```
  Ch  0
▶▶▶ PROCESSING ◀◀◀
```
→
```
  Ch  0
▶▶▶ PROCESSING ◀◀◀
```

```
  Ch  FS
▶▶▶ PROCESSING ◀◀◀
```
→
```
  Ch  FS
▶▶▶ PROCESSING ◀◀◀
```

```
     Func
 636  REF CAL
```

Display changes to the order of "blinking of <Ch 0>" → <Ch FS> → "blinking of <Ch FS>".
On completion of the calibrating the internal weight, the display automatically changes to <636 REF CAL>.

5 **Exit the setting menu.**

Menu
→
```
○        0.00  g
 B/G  DATE TIME NEXT
```
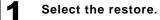
Push [Menu] key to shift to the weighing mode.

8-4-3   Restore the internal weight calibration value to default

| Legal Metrology | This mode is not available. |

1 **Select the restore.**

Menu →
F1
F2
F3
F4
→
```
     Func
 637  REF CAL RESTORE
```
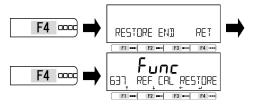
Push [Menu] key, then push [F1-F4] keys to go to <637 REF CAL RESTORE>.

2 **Execute the restore.**

```
 F4
```
→
```
 RESTORE END    RET
```

```
 F4
```
→
```
     Func
 637  REF CAL RESTORE
```

Push [F4] key to execute.
The internal weight calibration value is restored to default (factory setting).
Push [F4] key.
<637 REF CAL RESTORE> is displayed.
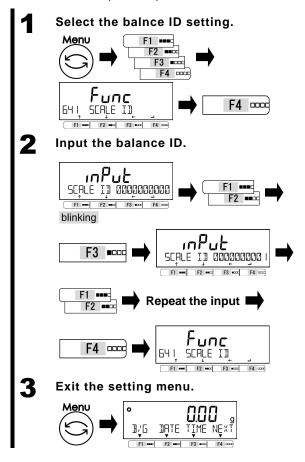
3 **Exit the setting menu.**

Menu
→
```
○        0.00  g
 B/G  DATE TIME NEXT
```

Push [Menu] key to shift to the weighing mode.

8-5   Balance control setting

8-5-1   Balance ID setting

A balance ID (Scale ID) can be set to discriminate the balance.

1   Select the balnce ID setting.

Push [Menu] key, then push [F1-F4] keys to go to <641 SCALE ID>.
Push [F4] key.

2   Input the balance ID.

The digit for inputting is blinking.
Push [F1/F2] key to increment/decrement the digit to select.

Push [F3] key to input the next digit.

Push [F1/F2] key.

Repeat the input by the procedure above.
Push [F4] key to fix the balance ID and shift to <641 SCALE ID>.

Repeat the input

3   Exit the setting menu.
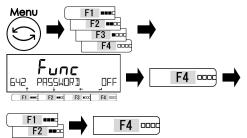
Push [Menu] key to shift to the weighing mode.

8-5-2   Password control

Enable/disable the password protection.

Reference	(1) Refer to "8-5-2 Administrator password registration" and "8-5-3 User password registration" for password registration/changing.
	(2) Refer to "Appendix 8 Balance operation with password control function" for using the balance with password control.

1 **Enable/disable the password protection.**

Push [Menu] key, then push [F1-F4] keys to go to <642 PASSWORD>.

Push [F4] key to change.

Push [F1/F2] keys to select;
　　OFF：Disable
　　ON：Enable
Push [F4] key to fix.

2 **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.

Password input display appears from next power on.

8-5-2 (1)   Administrator password registration
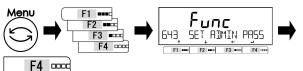
⚠ **CAUTION**	(1) Make sure not to forget the administrator password.
	(2) In case that the administrator password is lost, please contact the store where you purchased the product.

Reference	Only one password can be set for administrator.

1 **Select the Administrator password registration.**

Push [Menu] key, then push [F1-F4] keys to go to <643 SET ADMIN PASS>.

Push [F4] key to input the password.

2 **Input the password to register.**

   Numeric value input ➡

(Refer to "2-5-3 Numeric value input")

Input to set the password.
Four digits of 0-9 can be selected.
Push [F4] key to fix.

3 **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.

8-5-2 (2)   User password registration

Administrator can register the user password for each user(operator).

Reference	(1) Refer to "Appendix 8 Balance operation with password control function" for setting each user's authority.
	(2) Two users can be registrered.

1 **Select the User password registration.**

Push [Menu] key, then push [F1-F4] keys to go to <644 SET USER PASS>.

Push [F4] key to input the password.

2 **Input the password to register.**

Numeric value input ➡

Input to set the password.
Four digits of 0-9 can be selected.
Push [F4] key to fix.

(Refer to "2-5-3 Numeric value input")

3 **Exit the setting menu.**

Push [Menu] key to shift to the measuring mode.
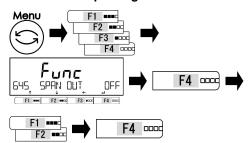
8-5-3   Outputting of the span adjustment/ test result

After span adjustment/test, the result can be output automatically.

Reference	Make sure to activate <41 RS232C> and/or <42 USB> and/or <43 OP RS232C> (Extension RS232C or Ethernet) to output the data.

1 **Select the outputting.**

Push [Menu] key, then push [F1-F4] keys to go to <645 SPAN OUT>.

Push [F4] key to change the setting menu.

Push [F1/F2] key to select.

    OFF: Disable

    ON: Enable

Push [F4] key to fix.

2 **Exit the setting menu.**
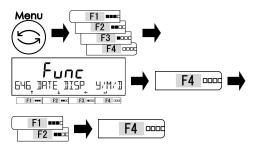
Push [Menu] key to shift to the weighing mode.

8-5-4   Date indication format

Date indication format can be selected.

1   **Select the Date indication format.**

Push [Menu] key, then push [F1-F4] keys to go to <646 DISP DATE>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.
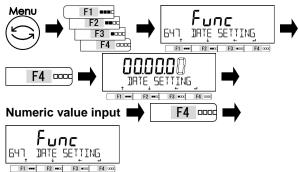
    Y/M/D: Year, Month, Day
    D/M/Y: Day, Month, Year
    M/D/Y: Month, Day, Year

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.

8-5-5   Date setting

1   **Select the date setting.**

(Refer to "2-5-3 Numeric value input")

Push [Menu] key, then push [F1-F4] keys to go to <647 DATE SETTING>.

Push [F4] key to change the setting value.

 The digit for inputting is blinking.
 Input the date.

Push [F4] key to fix the date setting.

2   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.

3   **Indication of the date.**
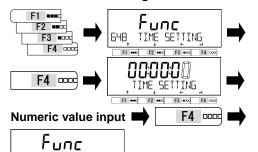
Push [F2] (<DATE>) key.

 The date is indicated.

Push [F4] key to return to the measuring mode.

8-5-6 Time setting

1 **Select the time setting.**

Push [Menu] key, then push [F1-F4] keys to go to <648 TIME SETTING>.

Push [F4] key to change the setting munu.

The digit for inputting is blinking.

Input the time.

Push [F4] key to fix the time setting.

Numeric value input

(Refer to "2-5-3 Numeric value input")

2 **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.

3 **Indication of the time.**
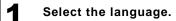
Push [F3] (<TIME>) key.
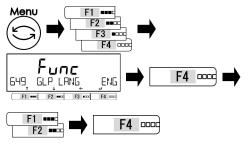
The time is indicated.

Push [F4] key to return to the measuring mode.

8-5-7 Printing language

Printing language can be select from five languages.

1 **Select the language.**

Push [Menu] key, then push [F1-F4] keys to go to <64 PRT LANG>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

　　ENG: English
　　DEU: German
　　ESP: Spanish
　　FRC: French
　　JPN: Japanese

Push [F4] key to fix.

2 **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.
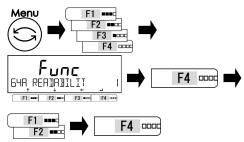
Reference　　Refer to "6 External input/output functions" for setting to communicate with other deveces.

8-5-8   Readability Setting

The larger the readability becomes, the less the balance is affected by external influences. In addition, it takes less time for the balance reading to stabilize.

1   **Select the readability setting.**

Push [Menu] key, then push [F1-F4] keys to go to <64A READABILIT>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

    1: 1d
    2: 2d
    5: 5d
   10: 10d

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.
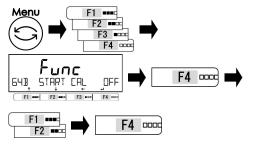
8-5-9   Span adjustment with internal weight at power-on

Reference	(1) Only for models with internal calibration device.

(2) When this function is enabled, it operates according to the power the balance is supplied.

Power supply	Operation
AC adapter	Operates at the first power-on after the AC adapter is connected.
USB only, or USB and battery	Disabled
Battery only	Operates at every power-on.

1   **Select the span adjustment at power-on.**

Push [Menu] key, then push [F1-F4] keys to go to <64B START CAL>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

   OFF: Disable
 FORCE: Enable
         Always when the power is ON.
 SELEC: Selectable
         Message is displayed.

Push [F4] key to fix.

2   **Exit the setting menu.**

Push [Menu] key to shift to the weighing mode.

3 **Operate span adjustment at power-on.**

On/Off

```
INT CAL   YES / NO
F1    F2    F3    F4
```

```
                o                0.00  g
           B/G  DATE TIME NEXT
           F1    F2    F3    F4
```

F3
F4

Push [On/Off] key to turn on the balance.
When <SELEC> is selected at step 1, select whether or not execute span adjustment by pushing [F3/F4] key.

YES: Execute
NO: Not execute

The balance executes span adjustment by internal weight and then shifts to measuring mode.
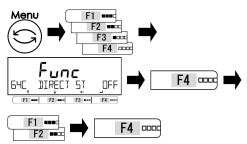
8-5-10   Direct start setting

This is a function to turn on the balance automatically without pushing [On/Off] key when it is connected to the AC power or USB bus powerd from PC. You can use this function when the balance is used in conjunction with other devices.

Reference   This function does not operate when the balance is power-supplied ONLY from dry-cell batteries.

1 **Select the direct start.**

Menu

```
F1
F2
F3
F4
```

```
Func
64C  DIRECT ST   OFF
F1    F2    F3    F4
```

F4

F1
F2

F4

Push [Menu] key, then push [F1-F4] keys to go to <64C DIRECT ST>.

Push [F4] key to change the setting value.

Push [F1/F2] key to select.

OFF: Disable
ON: Enable

Push [F4] key to fix.

2 **Exit the setting menu.**

Menu

```
   o                0.00  g
B/G  DATE TIME NEXT
F1    F2    F3    F4
```
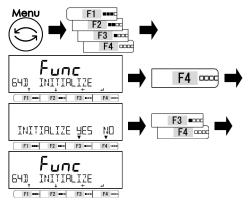
Push [Menu] key to shift to the weighing mode.

8-5-11   Initialize

This function is to initialize the balance to the factory settings except the date and time setting.

1 **Select the initialize.**

Menu

```
F1
F2
F3
F4
```

```
Func
64D  INITIALIZE
F1    F2    F3    F4
```

F4

```
INITIALIZE YES  NO
F1    F2    F3    F4
```

F3
F4

```
Func
64D  INITIALIZE
F1    F2    F3    F4
```

Push [Menu] key, then push [F1-F4] keys to go to <64D INITIALIZE>.

Push [F4] key.

Push [F3/F4] key to select.

NO: Cancel
YES: Execute

<64D INITIALIZE> is displayed.

2 **Exit the setting menu.**

Menu

```
   o                0.00  g
B/G  DATE TIME NEXT
F1    F2    F3    F4
```

Push [Menu] key to shift to the weighing mode.

9   Troubleshooting

Reference	If the trouble persists after following the procedures below, please contact the store you purchased.

9-1   Error message
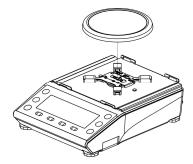
Error Message/ Error Code	Cause	Coping method
OVER ERROR	- The weight of the sample to be weighed is in excess of the maximum capacity. - The addition result or calculation result has exceeded the maximum display digit.	- Split the sample into several pieces and weigh them. - Replace the tare with a lighter one. - Clear the calculation result, and then re-execute the addition/computation while being careful of the display digit.
UNDER ERROR	The negative load is below the lower limit.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. Use the dedicated weighing pan and pan base only.
DATA MAX ERROR	Number of the data is over the memory	Clear the data.
DISPLAY ERROR / DSP OVER	The addition result or calculation result has exceeded the maximum display digit.	Clear the calculation result, and then re-execute the addition/computation while being careful of the display digit.
LOWER ERROR	The unit/refference weight in Counting/Percentage mode is below the lower limit.	Choose the samples of which unit weight/reference weight is lager than the lower limit.
ERR001～ ERR099	System error	Record the error code and notify the store where you purchased the product.
ERR703	- The operation key was pushed at the time of starting from the standby status. If the error message is displayed nevertheless the operation key wasn't pushed, there is something wrong with the hardware.	Do not push the operation key while the scale is in the process of starting from the standby status.
ERR705	Initial zero adjustment error. The initial zero adjustment was not completed in the process of starting from the standby status because of the unstable load.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR706	The load is out of the initial zero adjustment range.	- Do not put any load on the weighing pan at the power-on of the balance.
ERR709 ERR710 ERR711	- The load is unstable at the zero adjustment/tare subtraction. - Span adjustment time-out error.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR717	The mass of the calibration weight is 1% differ from the designated mass at the external span adjustment.	Check the calibration value of the weight and use the proper calibration weight.
ERR718	The mass of the calibration weight is under 50% of the maximum capacity at "span adjustment" or "internal span adjustment weight adjustment" by external calibration weight.	Use the caliblration weight of which weight is equal to the maximum capacity.

Error Message/ Error Code	Cause	Coping method
ERR719	The adjust value by "external span adjustment" or "internal span adjustment" is over 1% of the maximum capacity.	- Execute <637 REF CAL RESTORE>, then execute internal span adjustment. - Check the mass of the weight used for the external span adjustment. - Execute <636 REF CAL>.
ERR722	- Tare key is pushed during the Preset tare operation.	Do not push the Tare key during the Preset tare operation.
ERR723	Out of Zero adjustment range (1.5% of the maximum capacity)	Make sure nothing on the weighing pan while executing zero adjustment.
ERR724	Out of Tare subtraction range (0g to the maximum capacity)	Chose the tare of which weight is within the tare subtraction range.
ERR734	Weight of the sample is out of the importing range at actual value setting method at Percent weighing mode (lower limit to maximum capacity).	Load the sample of which weight is within the importiong range.
ERR735	Time-out error of importing the sample weight in the actual value setting method at Percent weighing mode.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR736	The setting value is out of the setting range at numeric value setting method at Percent weighing mode (lower limit to maximum capacity).	Set the value within the range.
ERR737	- Sample weight in the air is out of the importing range at specific gravity mode (over 0g to maximum capacity). - Sample weight in the water/liquid is out of the importing range at specific gravity mode ("0 – maximum capacity" to "maximum capacity").	- Divide the sample so as to its weight in the air is within the importing range. - Divide the sample so as to its weight in the air is within the importing range.
ERR738	Time-out error of importing the sample weight in the water/liquid at specific gravity mode.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR739	Time-out error of importing the sample weight in the actual value setting method at Preset tare setting.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR740	The setting value is out of the setting range at numeric value setting method or actual value setting method at Preset tare setting (0g to maximum capacity).	Set the tare of which weight is within the tare subtraction range.
ERR741	<631 EX CAL> is executed while the external span adjustment function is disabled.	Contact the store where you purchased the product.
ERR742	- <633 INT CAL> or <634 INT SPAN TEST> or <636 REF CAL> is executed while the balance is power supplied only from USB. - Internal span adjustmet device is out of working order.	- Connect the AC adapter; or insert dry cell batteries and disconnect the USB cable. - Contact the store where you purchased the product.
ERR743	Battery power supply is lacking to execute <633 INT CAL> or <634 INT SPAN TEST> or <636 REF CAL>.	Replace batteries to new ones.
ERR746	Invalid date or time was input at <647 DATE SETTING" or <648 TIME SETTING>.	Set the date and time correctly.

Error Code	Cause	Coping method
ERR747	Time-out error of importing the sample weight in the actual value setting method at Comparator function.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR748	The setting value is out of the setting range at numeric value setting method or actual value setting method at Comparator mode ("0 – maximum capacity" to "maximum capacity").	Set the value within the range.
ERR749	Time-out error of importing the sample weight in the actual value setting method at Adding function.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR750	- Weight of the sample to add is out of the importing range ("0 – maximum capacity" to "maximum capacity"). - The total value has exceeded the maximum display digit.	- Choose the sample of which weight is within the importing range. - Clear the total value.
ERR751	The unit weight of the samples is lighter than the minimum interval of the balance at Counting mode.	Choose the samples of which unit weight is lager than the minimum interval of the balance.
ERR752	The unit weight of the samples is 0g and under at Counting mode.	- Choose the samples of which unit weight is lager than the minimum interval of the balance. - Counting mode cannot operate subtractive counting.
ERR753	Time-out error of importing the unit weight at Counting mode.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR754	Deleted the latest data then executed deleting operation of the second latest data at statistic mode.	- Only the latest data can be deleted. - Select <ALL> to delete all the other data.
ERR755	Time-out error of importing the sample weight at Statistics/Formulation mode.	- Improper setting of the weighing pan or pan base is suspected. - Check for contact with other object. - Check for any wind or vibration.
ERR756	Weight of the sample is out of the importing range at Statistics/Formulation mode (0g to maximum capacity).	Choose the sample of which weight is within the importing range.
ERR757	Bluetooth connection error.	Disconnect and then reconnect the Bluetooth communication.
ERR758	Bluetooth hardware error.	Contact the store where you purchased the product.
ERR760	Adding operation is executed while the Adding function is disabled.	Set <141 ACTIVATE> ON then execute the adding operation.
ERR761	An error occurred at <636 REF CAL>.	Re-execute <636 REF CAL>.
ERR763	The calculation error of the specific gravity of the sample at specific gravity mode.	Re-execute the specific gravity function.
ERR764	External weight used for <631 EX CAL> is different from the selected weight range at <SELECT WEIGHT>.	Use the external weight of which weight is within the selected range.

10   How to maintain

1   **Remove the windshield.**

(1) Refer to "Windshield assembly instructions" to remove the windshield.

2   **Remove the round pan.**

3   **Move the slider to "Unlock" side.**
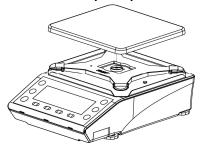
4   **Remove the pan-base.**
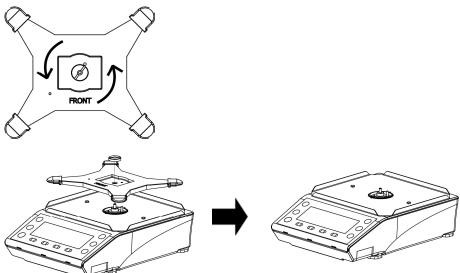
5   **Maintenance method.**

(1) Wipe dirt with dry and soft cloth to the balance.

(2) In the case of heavy soil, dismount the weighing pan and/or the pan-base and clean them with a piece of cloth slightly wet with neutral detergent or solvent.

10-2   Simple Method for Maintenance (Square pan type Max 1500–15000g)

1   **Remove the square pan.**

2   **Remove the pan-base.**

3   **Maintenance method.**

(1) Wipe dirt with dry and soft cloth to the balance.

(2) In the case of heavy soil, dismount the weighing pan and/or the pan-base and clean them with a piece of cloth slightly wet with neutral detergent or solvent.

Appendix

Appendix1   Specification

Appendix1-1   Basic Specification

| Model	Max (g)	e (g)	d (g)	Weighing range (g)			Accuracy Class	Windshield	Span adjustment
ALE223	220	0.01	0.001	0	-	220.090	II	X	External
ALE323	320	0.01	0.001	0	-	320.090			
ALE623	620	0.01	0.001	0	-	620.090			
ALE1203	1200	0.01	0.001	0	-	1200.090	I		
ALE1502	1500	0.1	0.01	0	-	1500.90	II	-	
ALE2202	2200	0.1	0.01	0	-	2200.90			
ALE3202	3200	0.1	0.01	0	-	3200.90			
ALE6202	6200	0.1	0.01	0	-	6200.90			
ALE8201	8200	1	0.1	0	-	8209.0			
ALE15001	15000	1	0.1	0	-	15009.0			
ALE223R	220	0.01	0.001	0	-	220.090	II	X	Internal and External
ALE323R	320	0.01	0.001	0	-	320.090			
ALE623R	620	0.01	0.001	0	-	620.090			
ALE1203R	1200	0.01	0.001	0	-	1200.090	I		
ALE1502R	1500	0.1	0.01	0	-	1500.90	II	-	
ALE2202R	2200	0.1	0.01	0	-	2200.90			
ALE3202R	3200	0.1	0.01	0	-	3200.90			
ALE6202R	6200	0.1	0.01	0	-	6200.90			
ALE8201R	8200	1	0.1	0	-	8209.0			
ALE15001R	15000	1	0.1	0	-	15009.0			

Legal Metrology	Span adjustment is limited in accordance with the model.

Model	External	Internal
ALE223-623	-	-
ALE1203	X	-
ALE2202-15001	-	-
ALE223R-623R	-	X
ALE1203R	X	X
ALE2202R-15001R	-	X
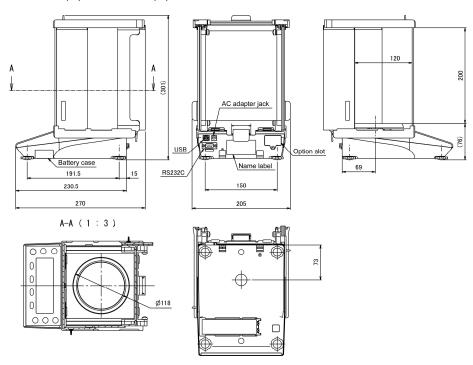
Appendix1-2   Functional specification

Item	Description
Weighing system	Tuning-fork vibration method
Weighing mode	Weighing/Counting/Percentage/Multiplied by Coefficient/animal/Specific gravity (solid)/Statistic/Formulation mode
Function	- Function related to the operation Comparator/Adding/Tare-subtraction reminder/Zero-point adjustment reminder/Stability waiting/Bar graph/Backlight/Auto power-off/Simple SCS
	- Function related to the performance Stability discrimination width/Response speed/Zero tracking
	- User information setting Preset tare/Weight/Percentage/Counting/ Multiplied by Coefficient Comparator
	- Functions related to the lock Total lock release/Key lock/Menu lock
	- Controlling and adjustment functions Key assignment for mode selection/Free key/balance ID/Password/ISO/GLP/GMP output (English, German, Spanish, French, Japanese)/Date/Time setting/Designation of minimum indication/Span adjustment at power on/Direct start
Display	LCD with backlight 7-segment : Maximum 8-digit/Segment height up to 16.5mm 16-segment : Maximum 20-digit/Segment height up to 8.5mm Bar gaph : 40-step
Tare range setting	Actual weight subtraction with [Tare] key (Stability waiting: yes/no selectable)
Zero tracking	Provided (Can be disabled via setting)
Display when overloaded	When indication limit is exceeded, <OVER ERROR> is indicated. (See Appendix 1-1 "Basic Specification".)
Output	RS-232C compliant output is equipped as standard (D-sub9P Male connector) USB (Type B connector)
Span adjustment	ALE-R Type : Internal/External span adjustment and calibration ALE Type : External span adjustment and calibration
Counting mode minimum unit weight	ALE223(R)-1203(R) : 0.001 g ALE1502(R)-ALE6202(R) : 0.01 g ALE8201(R)-ALE15001(R) : 0.1 g
Percentage mode Weight limit	ALE223(R)-ALE1203(R) : 0.1 g ALE1502(R)-ALE6202(R) : 1 g ALE8201(R)-ALE15001(R) : 10 g
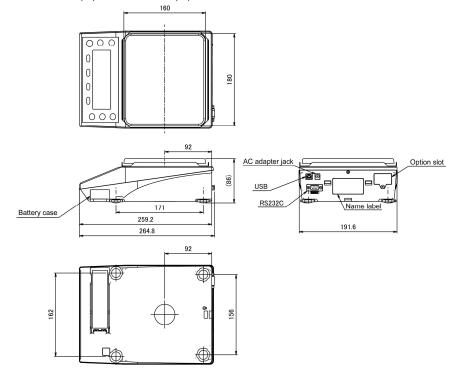
Item	Description
Power	Dedicated AC adapter (100-240VAC / 50-60Hz) Dry cell batteries USB bus power: Connected with PC in which the driver is installed
Ratings	AC adapter jack : 4-6VDC 0.3A Battery box (4 AA batteries) : 4-6VDC 0.3A USB bus power : 5VDC 0.3A (Maximum current consumption)
Dimensions of the weighing pan	ALE223(R) - ALE1203(R) : φ118mm ALE1502(R) - ALE15001(R) : 160 x 180mm
Weight of the balance (NET) (Apprpximately)	ALE223 - ALE1203 : 2.6 kg ALE223R - ALE1203R : 2.9 kg ALE1502 - ALE15001 : 2.7 kg ALE1502R - ALE15001R : 3.3 kg
Operating condition	Temperature : 5-35℃ Temperature (ALE1203(R)) : 10-30℃ Humidity : 85% RH or lower (no condensation) Pollution degree : 2 Altitude : 2000m or less above sea level location of use : Indoor use only
Option	Extension RS-232C, Relay Contact, Ethernet

Appendix2   Dimensional outline drawing

■ ALE223(R) – ALE1203(R)

AC adapter jack

USB

RS232C

Battery case

Name label

Option slot

191.5

15

230.5

270

150

205

(301)

120

200

(76)

69

A–A (1 : 3)

Ø118

73

■ ALE1502(R) – ALE15001(R)

160

180

92

(86)

AC adapter jack

USB

RS232C

Option slot

Name label

Battery case

171

259.2

264.8

191.6

92

162

156

Appendix3   Unit conversion table

Unit indication		Conversion coefficient
1 **g**	(gram)	1.00000000E+00
1 **ct**	(carat)	5.00000000E+00
1 **lb**	(pound)	2.20462260E-03
1 **oz**	(ounce)	3.52739610E-02
1 **ozt**	(troy ounce)	3.21507460E-02
1 **GN**	(grain)	1.54323580E+01
1 **dwt**	(penny weight)	6.43014930E-01
1 **mom**	(momme)	2.66666670E-01
1 **MSG**	(mesghal	2.16999761E-01
1 **t:H**	(Hong Kong tael)	2.67172510E-02
1 **t:S**	(Singapore, Malaysia tael)	2.64554710E-02
1 **t:T**	(Taiwan tael)	2.66666670E-02
1 **to**	(tola)	8.57353240E-02
1 **BAt**	(baht)	6.59630607E-02
1 **mg**	(milligram)	1.00000000E+03

Appendix4   Weighing capacity and readability by unit

Unit	Model			
	ALE223 (R)	ALE323 (R)	ALE623 (R)	ALE1203 (R)
g	220 0.001	320 0.001	620 0.001	1200 0.001
ct	1100 0.01	1600 0.01	3100 0.01	6000 0.01
lb	0.48 0.00001	0.7 0.00001	1.3 0.00001	2.6 0.00001
oz	7.7 0.0001	11 0.0001	21 0.0001	42 0.0001
ozt	7 0.0001	10 0.0001	19 0.0001	38 0.0001
GN	3300 0.1	4900 0.1	9500 0.1	18000 0.1
dwt	140 0.001	200 0.001	390 0.001	770 0.001
mom	58 0.001	85 0.001	160 0.001	320 0.001
MSG	47 0.001	69 0.001	130 0.001	260 0.001
t:H	5.8 0.0001	8.5 0.0001	16 0.0001	32 0.0001
t:S	5.8 0.0001	8.4 0.0001	16 0.0001	31 0.0001
t:T	5.8 0.0001	8.5 0.0001	16 0.0001	32 0.0001
to	18 0.0001	27 0.0001	53 0.0001	100 0.0001
BAt	14 0.0001	21 0.0001	40 0.0001	79 0.0001
mg	220000 1	320000 1	620000 1	1200000 1

Unit	Model					
	ALE1502(R)	ALE2202(R)	ALE3202(R)	ALE6202(R)	ALE8201R	ALE15001(R)
g	1500	2200	3200	6200	8200	15000
	0.01	0.01	0.01	0.01	0.1	0.1
ct	7500	11000	16000	31000	41000	75000
	0.1	0.1	0.1	0.1	1	1
:b	3.3	4.8	7	13	18	33
	0.0001	0.0001	0.0001	0.0001	0.001	0.001
oZ	52	77	110	210	280	520
	0.001	0.001	0.001	0.001	0.01	0.01
oZt	48	70	100	190	260	480
	0.001	0.001	0.001	0.001	0.01	0.01
GN	23000	33000	49000	95000	120000	230000
	1	1	1	1	10	10
dwt	960	1400	2000	3900	5200	9600
	0.01	0.01	0.01	0.01	0.1	0.1
mom	400	580	850	1600	2100	4000
	0.01	0.01	0.01	0.01	0.1	0.1
MSG	320	470	690	1300	1700	3200
	0.01	0.01	0.01	0.01	0.1	0.1
t:H	40	58	85	160	210	400
	0.001	0.001	0.001	0.001	0.01	0.01
t:S	39	58	84	160	210	390
	0.001	0.001	0.001	0.001	0.01	0.01
t:T	40	58	85	160	210	400
	0.001	0.001	0.001	0.001	0.01	0.01
to	120	180	270	530	700	1200
	0.001	0.001	0.001	0.001	0.01	0.01
BAt	98	140	210	400	5440	980
	0.001	0.001	0.001	0.001	0.01	0.01
mg	1500000	2200000	3200000	6200000	8200000	15000000
	10	10	10	10	100	100

Appendix5   Installation of batteries
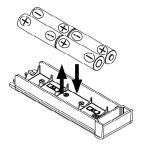
This product can operate with four AA batteries.
Alkaline, manganese, Nickel-metal hydride batteries can be used.

1 **Pull out the battery case.**
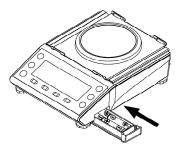
2 **Put four AA batteries.**

Make sure insert batteries with the positive
and negative poles correctly inserted.

3 **Insert the battery case.**

Insert the battery case until it clicks in place.

When the balance is battery-operated, "◻■◢" is displayed. It changes in accordance with the
remaining battery capacity.

Mark	Description
◻■■◢	The battery level is sufficient.
◻ ◢	The battery level is low.
◻ ◢	The batteries have run down. Replace them with new ones.

Reference   Countinuous battery runtime: About 150 hours (Alkaline batteries. Backlight and external output: off).

Appendix6　USB communication and bus power input

This product can communicate/power supplied through USB.

⚠ CAUTION	The internal caliburation device cannot be driven with power supplied from USB.

1 **Download the USB driver on your PC.**

Go to the Website below and download the USB driver.

http://www.silabs.com/products/mcu/Pages/USBtoUARTBridgeVCPDrivers.aspx

2 **Install the USB driber on your PC.**

Install the USB drive by referring to the Website.

3 **Connect the balance to the PC.**

Connect the balance with the PC and power on the balance.

4 **Set the communication setting of the PC.**

For Windows 7:

1) Open the "Deveice Manager Window".

1-1) How to open the "Device Manager Window"

　　Go to "Start Menu"

　　> Right click the "Computer"

　　> "Properties"

　　> "Device Manager"

2) Click the "Port (COM and LPT)" to open the thread and double click the "Silicon Labs CP210x USB to UART Bridge(COM*)" to open the properties window.

3)Go to the "Port" tab

4)Input the communication setting in accordance with the communication settings of the balance (See "6 External input/output functions").

5 **Set the USB power setting of the PC to avoid unexpected shutting down of the balance.**

For Windows 7:

1) Go to the "Power Management" tab of the "Silicon Labs CP210x USB to UART Bridge(COM*)" properties window.

2) Uncheck the checkbox of "Allow the computer to turn off this device to save power",then click the OK button.

Appendix7   Print sample

Japanese	English	French	German	Spanish

■GLP header

Japanese	English	French	German	Spanish
カタシキ: セイバン ID: カイシ ヒヅケ: . . ジコク: :	TYPE: S/N: ID: START DATE: . . TIME: :	TYPE: N. S. ID: DEBUT DATE: . . HEURE: :	TYP: S. NR. ID: START DATUM . . ZEIT: :	TIPO: No S. ID. : INICIO FECHA . . HORA: :

■GLP footer

Japanese	English	French	German	Spanish
シュウリョウ ヒヅケ: . . ジコク: : ショメイ ***************	END DATE: . . TIME: : SIGNATURE ***************	FIN DATE: . . HEURE: : SIGNATURE ***************	ENDE DATUM . . ZEIT: : UNTERSCHRIFT ***************	FIN FECHA . . HORA: : FIRMA ***************

■Date and Time

Japanese	English	French	German	Spanish
ヒヅケ: . .	DATE: . .	DATE: . .	DATUM . .	FECHA . .
ジコク: : :	TIME: : :	HEURE: : :	ZEIT: : :	HORA: : :

■Specific Gravity measurement mode (In the case of water temperature input.)

Japanese	English	French	German	Spanish
コタイヒジュウ ジュウリョウ ジッスイオン	SAMPLE SP GR SAMPLE WEIGHT WATER TEMP	ECHANT.GRAV.SP POIDS ECHANT. TEMPERATURE EAU	BSP. SPEZ. GW. BEISPIELGEWICHT WASSER TEMP.	MUESTRA SP.GR PESO MUESTRA TEMP. DE AGUA

■Specific Gravity measurement mode (In the case of specific gravity of the liquid input.)

Japanese	English	French	German	Spanish
コタイヒジュウ ジュウリョウ バイタイヒジュウ	SAMPLE SP GR SAMPLE WEIGHT MED.LIQ SP GR	ECHANT.GRAV.SP POIDS ECHANT. LIQU.GRAV.SP	BSP. SPEZ. GW. BEISPIELGEWICHT FL. SPEZ. GW.	MUESTRA SP.GR PESO MUESTRA MED.LIQU.SP.GR

■Statistics mode header

Japanese	English	French	German	Spanish
*** トウケイ *** ヒヅケ: . . ジコク: : カタシキ: セイバン ID: *************** N SUM MAX MIN R AVE SD CV ***************	**STATISTICS*** DATE: . . TIME: : TYPE: S/N: ID: *************** N SUM MAX MIN R AVE SD CV ***************	* STATISTIQUES* DATE: . . HEURE: : TYPE: N. S. ID: *************** N SUM MAX MIN R AVE SD CV ***************	**WERTE ** DATUM . . ZEIT: : TYP: S. NR. ID: *************** N SUM MAX MIN R AVE SD CV ***************	* ESTADISTICAS* FECHA . . HORA: : TIPO: No S. ID. : *************** N SUM MAX MIN R AVE SD CV ***************

Japanese	English	French	German	Spanish

■Span adjustment result output with an external weight

Japanese	English	French	German	Spanish
``` *** コウセイ *** ```	``` **CALIBRATION** ```	``` **CALIBRAGE ** ```	``` * KALIBRIERUNG* ```	``` **CALIBRACION** ```
``` ヒヅケ: . . ```	``` DATE: . . ```	``` DATE: . . ```	``` DATUM . . ```	``` FECHA . . ```
``` ジコク: : ```	``` TIME: : ```	``` HEURE: : ```	``` ZEIT: : ```	``` HORA: : ```
``` カタシキ: ```	``` TYPE: ```	``` TYPE: ```	``` TYP: ```	``` TIPO: ```
``` セイバン ```	``` S/N: ```	``` N. S. ```	``` S. NR. ```	``` No S. ```
``` ID: ```	``` ID: ```	``` ID: ```	``` ID: ```	``` ID. : ```
``` コウセイ(ガイブ フンドウ ```	``` CAL. EXTERNAL ```	``` CALIBRAGE EXT. ```	``` KAL. EXTERN ```	``` CAL. EXTERNA ```
``` キジュン: ```	``` REF: ```	``` REF. : ```	``` REF. : ```	``` REF. : ```
``` シュウリョウ ```	``` COMPLETE ```	``` EFFECTUE ```	``` ABGESCHLOSSEN ```	``` COMPLETADA ```
``` ヒヅケ: . . ```	``` DATE: . . ```	``` DATE: . . ```	``` DATUM . . ```	``` FECHA . . ```
``` ジコク: : ```	``` TIME: : ```	``` HEURE: : ```	``` ZEIT: : ```	``` HORA: : ```
``` ショメイ ```	``` SIGNATURE ```	``` SIGNATURE ```	``` UNTERSCHRIFT ```	``` FIRMA ```
``` *************** ```	``` *************** ```	``` *************** ```	``` *************** ```	``` *************** ```

■Span test result output with an external weight

Japanese	English	French	German	Spanish
``` *** テスト *** ```	``` ***SPAN TEST*** ```	``` TEST AMPLITUDE ```	``` * ABSTAND TEST* ```	``` PRUEBA AMPLITUD ```
``` ヒヅケ: : : ```	``` DATE: . . ```	``` DATE: . . ```	``` DATUM . . ```	``` FECHA . . ```
``` ジコク: : ```	``` TIME: : ```	``` HEURE: : ```	``` ZEIT: : ```	``` HORA: : ```
``` カタシキ: ```	``` TYPE: ```	``` TYPE: ```	``` TYP: ```	``` TIPO: ```
``` セイバン ```	``` S/N: ```	``` N. S. ```	``` S. NR. ```	``` No S. ```
``` ID: ```	``` ID: ```	``` ID: ```	``` ID: ```	``` ID. : ```
``` テスト(ガイブ フンドウ) ```	``` CAL. EXT. TEST ```	``` ESSAI CAL. EXT. ```	``` KAL. EXT. TEST ```	``` PRUE. CAL. EXT. ```
``` キジュン: ```	``` REF: ```	``` REF. : ```	``` REF. : ```	``` REF. : ```
``` ゴサ: ```	``` ERROR: ```	``` ERREUR: ```	``` FEHLER: ```	``` ERROR: ```
``` シュウリョウ ```	``` COMPLETE ```	``` EFFECTUE ```	``` ABGESCHLOSSEN ```	``` COMPLETADA ```
``` ヒヅケ: : : ```	``` DATE: . . ```	``` DATE: . . ```	``` DATUM . . ```	``` FECHA . . ```
``` ジコク: : ```	``` TIME: : ```	``` HEURE: : ```	``` ZEIT: : ```	``` HORA: : ```
``` ショメイ ```	``` SIGNATURE ```	``` SIGNATURE ```	``` UNTERSCHRIFT ```	``` FIRMA ```
``` *************** ```	``` *************** ```	``` *************** ```	``` *************** ```	``` *************** ```

Japanese	English	French	German	Spanish

■Span adjustment result output with an internal weight

```
*** コウセイ ***

ヒヅケ:    . .
ジコク:     :

カタシキ:

セイバン
ID:

コウセイ(ナイブ フンドゥ)
キジュン:


シュウリョウ
ヒヅケ:    . .
ジコク:     :

ショメイ



***************
```

```
**CALIBRATION**

DATE:    . .
TIME:      :

TYPE:

S/N:
ID:

CAL.INTERNAL
REF:


COMPLETE
DATE:    . .
TIME:      :

SIGNATURE



***************
```

```
**CALIBRAGE **

DATE:    . .
HEURE:     :

TYPE:

N.S.
ID:

CALIBRAGE INT.
REF.:


EFFECTUE
DATE:    . .
HEURE:     :

SIGNATURE



***************
```

```
* KALIBRIERUNG*

DATUM    . .
ZEIT:      :

TYP:

S.NR.
ID:

KAL. INTERN
REF.:


ABGESCHLOSSEN
DATUM    . .
ZEIT:      :

UNTERSCHRIFT



***************
```

```
**CALIBRACION**

FECHA    . .
HORA:      :

TIPO:

No S.
ID.:

CAL. INTERNA
REF.:


COMPLETADA
FECHA    . .
HORA:      :

FIRMA



***************
```

■Span test result output with an internal weight

```
*** テスト ***

ヒヅケ:    : :
ジコク:     :

カタシキ:

セイバン
ID:

テスト(ナイブ フンドゥ)
キジュン:

ゴサ:


シュウリョウ
ヒヅケ:    : :
ジコク:     :

ショメイ



***************
```

```
***SPAN TEST***

DATE:    . .
TIME:      :

TYPE:

S/N:
ID:

CAL.INT.TEST
REF:

ERROR:


COMPLETE
DATE:    . .
TIME:      :

SIGNATURE



***************
```

```
TEST AMPLITUDE

DATE:    . .
HEURE:     :

TYPE:

N.S.
ID:

ESSAI CAL. INT.
REF.:

ERREUR:


EFFECTUE
DATE:    . .
HEURE:     :

SIGNATURE



***************
```

```
* ABSTAND TEST*

DATUM    . .
ZEIT:      :

TYP:

S.NR.
ID:

KAL. INT. TEST
REF.:

FEHLER:


ABGESCHLOSSEN
DATUM    . .
ZEIT:      :

UNTERSCHRIFT



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```

```
PRUEBA AMPLITUD

FECHA    . .
HORA:      :

TIPO:

No S.
ID.:

PRUE. CAL. INT.
REF.:

ERROR:


COMPLETADA
FECHA    . .
HORA:      :

FIRMA



***************
```

Japanese	English	French	German	Spanish

■Calibration result output of the internal weight
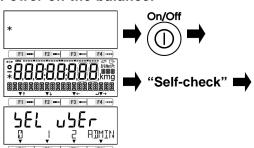
Japanese	English	French	German	Spanish
ナイブ フンド ウコウセイ ヒヅ ケ: : : ジ コク: : カタシキ: セイバ ン ID: キジ ュン: シュウリョウ ヒヅ ケ: : : ジ コク: : ショメイ ***************	****REF.CAL**** DATE: . . TIME: : TYPE: S/N: ID: REF: COMPLETE DATE: . . TIME: : SIGNATURE ***************	**REF.CAL. ** DATE: . . HEURE: : TYPE: N.S. ID: REF.: EFFECTUE DATE: . . HEURE: : SIGNATURE ***************	**REF.KAL. ** DATUM . . ZEIT: : TYP: S.NR. ID: REF.: ABGESCHLOSSEN DATUM . . ZEIT: : UNTERSCHRIFT ***************	**REF.CAL. ** FECHA . . HORA: : TIPO: No S. ID.: REF.: COMPLETADA FECHA . . HORA: : FIRMA ***************

■Formulation mode header

Japanese	English	French	German	Spanish
*** ハイゴ ウ *** ヒヅ ケ: : : ジ コク: : カタシキ: セイバ ン ID: ***************	**FORMULATION** DATE: . . TIME: : TYPE: S/N: ID: ***************	**FORMULATION** DATE: . . HEURE: : TYPE: N.S. ID: ***************	* FORMULIERUNG* DATUM . . ZEIT: : TYP: S.NR. ID: ***************	**FORMULACION** FECHA . . HORA: : TIPO: No S. ID.: ***************

■Formulation mode footer

Japanese	English	French	German	Spanish
N T ゴ ウケイ N ゴ ウケイ ショメイ ***************	N T TOTAL N TOTAL SIGNATURE ***************	N TOTAL BRUT TOTAL NET SIGNATURE ***************	N TARA GESAMT NETTO GESAMT UNTERSCHRIFT ***************	N TOTAL TARA TOTAL NETO FIRMA ***************

■Net value and tare value output in Formulation mode

Japanese	English	French	German	Spanish
N	N	N	N	N
T	T	B	T	T

Appendix8   Balance operation with password control function

This chapter describes how to use the balance with "8-5-2 Password control". This function is useful for setting different authority for each user/guest.

Appendix8-1   User's authority setting

1 **Power on the balance.**

Enable the <642 PASSWORD> and regist the administrator password in <643 SET ADMIN PASS>, then power-off the balance.
Push [On/Off] key, then the balance shifts to User login mode after start-up operation.

2 **Go to the Administrator login mode.**

Push [F4] key to go to "Administrator login mode".
<5EL Ad> is indicated on the 7-segment display.

3 **Select the user to set the authority.**

Select the user
    0 : Guest user
    1 : User 1
    2 : User 2
    USER : Shift to the User login mode

4 **Input the administrator password.**

Input the administrator password by pushing [F1-F4] keys.

Each digit increment as "0, 1, …, 8, 9, 0" by pushing each [F] key.
  First digit from the left   : [F1] key
  Second digit from the left : [F2] key
  Third digit from the left   : [F3] key
  Fourth digit from the left : [F4] key

5 **Start up the balance.**

Push [Zero] key.

When the password is authenticated, the balance starts up.

6 **Register the user password.**

Refer to "8-5-2 User password registration".

Reference	(1) The user password of which selected in Step 3 is registered.
	(2) When "0: Guest user" is selected at step 3, skip this step.

7 **Set the functions and setting values which are intended to be fixed.**

Refer to "3 Functions related to the operation", "4 Functions related to the performance", "5 User information setting", "6 External input/output functions" and "8 Controllong and adjustment functions" to set functions/setting values to be fixed.

> **Reference**   <5 LOCK> and <6 ADMIN/ADJUST> are displayed only for the administrator.
> When to authorize each user to operate "Span adjustment with internal/external weight", "Adding function", etc., please assign the functions to <<F1-F6>> (Free key). (Refer to "8-3 Free key settings".)
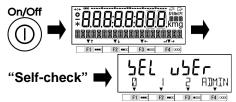
8 **Set the user's authority (Lock setting).**

Refer to "7 Functions related to the lock" to set user's authority for key operation and/or accesing to setting menus.

Appendix8-2   User/guest login

1 **Power on the balance and go to the User login mode.**

"Self-check" ➡

Push [On/Off] key, then the balance shifts to User login mode after start-up operation.

<5EL u5Er> is indicated on the 7-segment display.

2 **Select the user number.**

Select the user (operator) number;
- 0: Guest user
- 1: User 1
- 2: User 2
- ADMIN: Shift to the Administrator login mode

3 **Input the user password.**

Input the user password by pushing [F1-F4] keys.

Each digit increment as "0, 1, ..., 8, 9, 0" by pushing each [F] key.
- First digit from the left : [F1] key
- Second digit from the left : [F2] key
- Third digit from the left : [F3] key
- Fourth digit from the left : [F4] key

4 **Start up the balance.**

Push [Zero] key.

When the password is authenticated, the balance starts up.

5 **Use the balance with the user's/guest's authority.**

Lock setting configured by administrator is reflected.

> **Reference**   When "0: Guest user" is selected at step 2, step 3 and 4 are skipped.

Appendix9   Abbreviations

Abbreviations in the 16-segment messages	Descriptions
ANIM	Animal mode
B/G	Net/Gross display switching
CAL	Span adjustment(Calibration) by external weight
COEF	Coefficient
COEFF	Coefficient
COEFF NO YES	Employ(YES) or not(NO) the displayed coefficient
COUN	Counting mode
CSET	Indicate the settled coefficient
CV RET	Coefficient of Variation
DEL	Delete
DIRECT ST	Direct start
DISP	Display
DSP OVER RET	The addition result or calculation result has exceeded the maximum display digit
F/*	Weight / Weight multiplied by coefficient display switching
FORM	Formulation mode
GLPF	GLP footer output
GLPH	GLP header output
g/P	Weight of samples/Number of samples display switching
HI	High
HIGH	Exceeding the upper limit / Upper limit setting
H/L	High/Low
ICAL	Span adjustment(Calibration) with internal weight
ID	Identity Number of the balance
INPUT CAL WEIGHT	Input the calibration weight used for span djustment by external weight
INSTRUMENTAL ER RET	Instrumental error result indication
INT CAL	Span adjustment(Calibration) with internal weight
INT SPAN TEST	Span test with internal weight
MAX RET	Maximum
MEM CLEAR YES NO	Memory clear(YES) or not(NO)
MID	The activation of the animal is medium
MIN RET	Minimum
MULT	Multiplied by Coefficient mode
MULTIPLY MODE	Multiplied by Coefficient mode
NUM	Numeric value setting
LO	Lower limit
LOW	Below the lower limit / Lower limit setting
ON 100% WEIGHT OK	Put the reference weight on the weighing pan to set at Percentage mode
ON HIGH WEIGHT OK	Put the weight on the weighing pan to set the upper limit
ON LOW WEIGHT OK	Put the weight on the weighing pan to set the lower limit
ON PRESET WEI OK	Put the tare on the weighing pan to set at Preset tare mode
ON REF WEIGHT OK	Put the reference weight on the weighing pan to set at Comparator mode
ON SAMPLE ENT	Put the samples on the weighing pan to calculate unit weight at Counting mode
onW	Actual value setting
OP	Optional interface

Abbreviations in the 16-segment messages	Descriptions
PCNT	Percentage mode
PCSW	Unit weight
PLEASE SET COEFF	Please input the coefficient
PLEASE SET UNIT WEI	Please input the unit weight
POUT	Printout the result
PRT LANG	Printing Language
READ	Readability setting
READABILIT	Readability
REF WGT NO YES	Employ(YES) or not(NO) the displayed refference weight
RELAY	Relay Contact output
RET	Return / Fix the input
REF	Refference
RESP	Response speed setting
RMEM	Change the unit weight
RSET	RESET
SD RET	Standard Deviation
SELECT MIN	Select the minimum interval for rounding the weight of the external weight
SET 100%	Set reference weight of Percentage mode
SET ADMIN PASSWORD	Register the administrator password
SET SP GR VALUE	Input the specific gravity of the media liquid
SETTING on VAR	Set number of the samples manually
SETTING PCSWGT	Input the unit weight by numeric input
SG	Specific gravity (Relative density)
SPAN OUT	Output the span adjustment/test result
SP GR	Specific gravity (Relative density)
SPGR	Specific gravity (Relative density) measuring mode
STAT	Statistics mode
TARE	Tare subtraction
TOTL	Sum total
TOUT	Output the Tare weight
T REMINDER	Tare subtraction reminder
UNIT WGT NO YES	Employ(YES) or not(NO) the displayed unit weight
WAIR	Weight in the air
WEI	Weight
WEG	Weight
WEIG	Weighing
WGT	Weight
WLIQ	Weight in the media liquid/water
ZERO	Zero-point adjustment
Z REMINDER	Zero-point adjustment reminder

Index of Terms